Thermo-Calc Software

TC-Prisma Online Training Course

Day 2 – April 24, 2024

Åke Jansson, Qing Chen

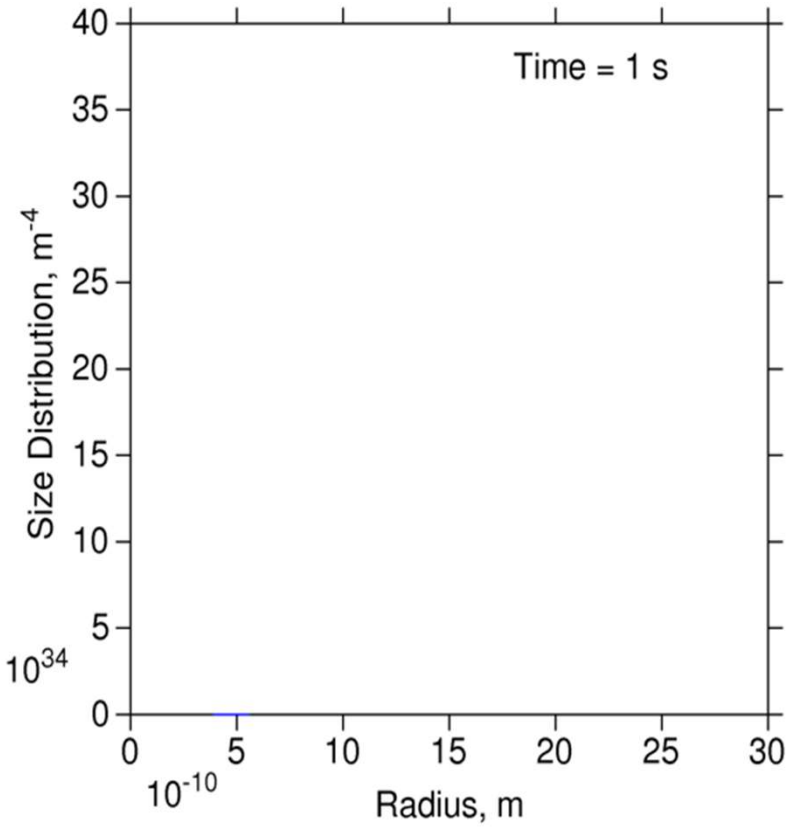
www.thermocalc.com

Theory: Growth

Models and Model Parameters

LS (Langer-Schwartz) and KWN (Kampmann and Wagner Numerical) Approach

$$J = \int_{r^*}^{\infty} j(r)dr$$



Continuity equation

$$\frac{\partial f(r,t)}{\partial t} = -\frac{\partial}{\partial r}\left[\upsilon(r) f(r,t)\right] + j(r,t)$$

$$C_0^{\alpha} = C^{\alpha} + \left(C^{\beta} - C^{\alpha}\right)\int_0^{\infty} \frac{4\pi}{3} f(r,t)\, r^3 dr$$

Mass balance

Models: Growth Rate

Available models

- Binary

$$\upsilon = \frac{c^{\alpha} - c^{\alpha/\beta}(r)}{c^{\beta} - c^{\alpha/\beta}(r)} \frac{D}{r}$$

H.B. Aaron, D. Fainstain, G. R. Kotler, J. Appl. Phys., 41(1970)4404

- Multi-Component Coarsening

$$\upsilon = \frac{2\sigma V_m^{\alpha}}{\left(\Delta C^{\alpha\beta}\right]\left[M\right]^{-1}\left[\Delta C^{\alpha\beta}\right)} \frac{1}{r}\left(\frac{1}{r^*} - \frac{1}{r}\right)$$

J.E. Morral, G.R. Purdy, Scripta Metall. Mater., 30(1994)905-908

- PrecipiCalc Model

$$\upsilon = \left(1 + r\sqrt{4\pi N_v r_a}\right)\frac{\Delta\bar{c}_i G_{ij}^{\alpha} \Delta c_j^{\infty} + \bar{c}_{\delta}^{\beta}\left(\bar{\mu}_{\delta}^{\alpha} - \bar{\mu}_{\delta}^{\beta}\right) - 2V_m^{\beta}\sigma / r}{r\Delta\bar{c}_i G_{ij}^{\alpha} D_{jk}^{-1} B_k + 1/M}$$

H.J. Jou et al. Superalloy 2004, p.877-886

Models: Growth Rate

Available models

- Similarity-Supersaturation

$$\upsilon = \frac{S_1\sqrt{D_1}}{2\sqrt{t}} = \frac{S_2\sqrt{D_2}}{2\sqrt{t}} = \cdots \qquad S_i = f\left(\Omega_i\right)$$

T.Sourmail, Ph. D Thesis, Univ. Cambridge, 2002

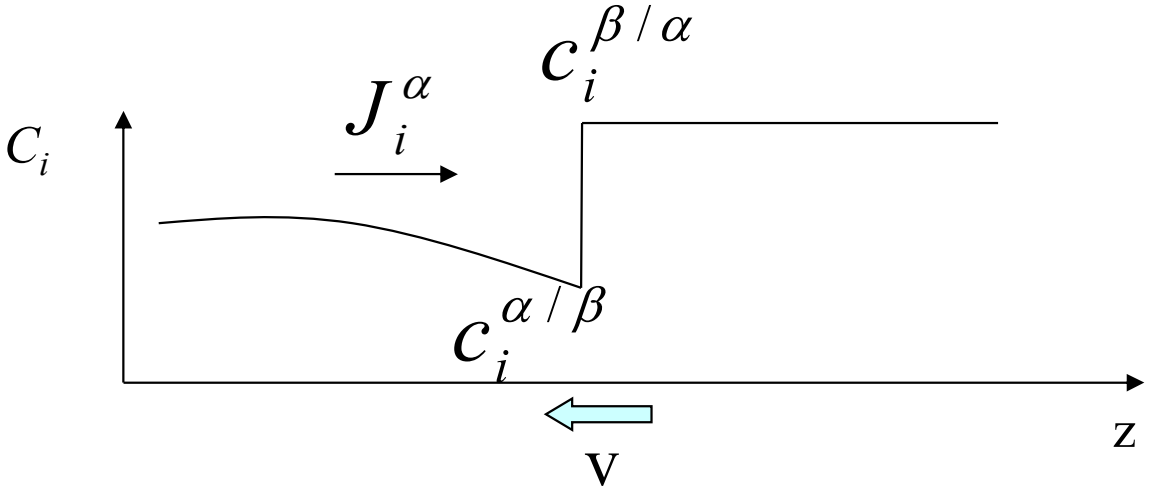
- Thermodynamic Extremum Principle

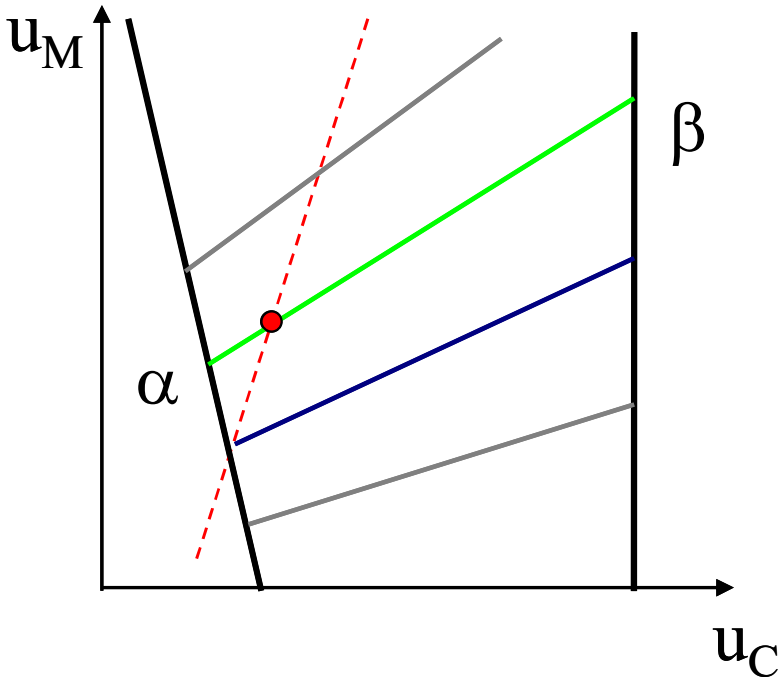
$$\dot{\rho}_k = \frac{F - (2\gamma_k/\rho_k)}{RT\rho_k}\left[\sum_{i=1}^{n}\frac{(c_{ki} - c_{0i})^2}{c_{0i}D_{0i}}\right]^{-1}$$

Svoboda J, Fischer FD, Fratzl P, Kozeschnik E. Mater Sci Eng A, 385(2004)166

Models: Growth Rate

- Local equilibrium at interface
- Flux balance equation





$$\mu_i^{\alpha/\beta} = \mu_i^{\beta/\alpha}$$

$$v(c_i^{\beta/\alpha} - c_i^{\alpha/\beta}) = -J_i^{\alpha} = \sum_j D_{ij}^{\alpha} \frac{\partial c_j^{\alpha}}{\partial z}$$

Models: Growth Rate

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Q. Chen, J. Jeppsson, J. Ågren, Acta Mater. 56(2008)1890-1896

Advanced – Analytical Flux-balance Approximation

$$\mu_i^{\alpha/\beta} = \mu_i^{\beta/\alpha} + \frac{2\sigma V_m^{\beta}}{r}$$

$$\upsilon\left(c_i^{\beta/\alpha} - c_i^{\alpha/\beta}\right) = c_i^{\alpha/\beta} M_i \left(\mu_i^{\alpha} - \mu_i^{\alpha/\beta}\right) / \xi_i r$$

Cross diffusion

High supersaturation

General model – new in TC 2019a

$$\upsilon = \frac{K}{r}\left(\Delta G_m - \frac{2\sigma V_m}{r}\right)$$

Models: Growth Rate

General & Simplified – different expressions for *K*

$$\upsilon = \frac{K}{r}\left(\Delta G_m - \frac{2\sigma V_m}{r}\right)$$

Simplified

Similar atomic mobilities

$$K_{sphere}^{simplified} = \left[\sum_i \frac{\left(X_i^{\beta/\alpha}(r) - X_i^{\alpha/\beta}(r)\right)^2 \xi_i}{X_i^{\alpha/\beta}(r) M_i}\right]^{-1}$$

Number fixed Coarsening

General

Very different atomic mobilities

$$K_{sphere}^{Morral-Purdy} = \left[\left(\Delta X^{\alpha\beta}\right][M]^{-1}\left[\Delta X^{\alpha\beta}\right)\right]^{-1}$$

Volume fixed Coarsening

General

Very different atomic mobilities

$$K_{sphere}^{general} = \left[\left(\Delta X^{\alpha\beta}\right][\ddot{G}][\bar{D}]^{-1}\left[\Delta X^{\alpha\beta}\right)\right]^{-1}$$

Volume fixed Growth

Models: Growth Rate

Para-equilibrium and Non-partitioning local equilibrium

$$\upsilon = \frac{K^{PE/NPLE}}{r}\left(\Delta G_m^{PE/NPLE} - \frac{2\sigma V_m}{r}\right)$$

$$K_{sphere}^{PE/NPLE} = \left[\sum_i \frac{\left(u_C^{\beta/\alpha}(r) - u_C^{\alpha/\beta}(r)\right)^2 \xi_C}{u_C^{\alpha/\beta}(r) M_C}\right]^{-1}$$

$$\beta^* = \frac{4\pi r^{*2} K}{a^4}$$

Models: NPLE and Para-eq.

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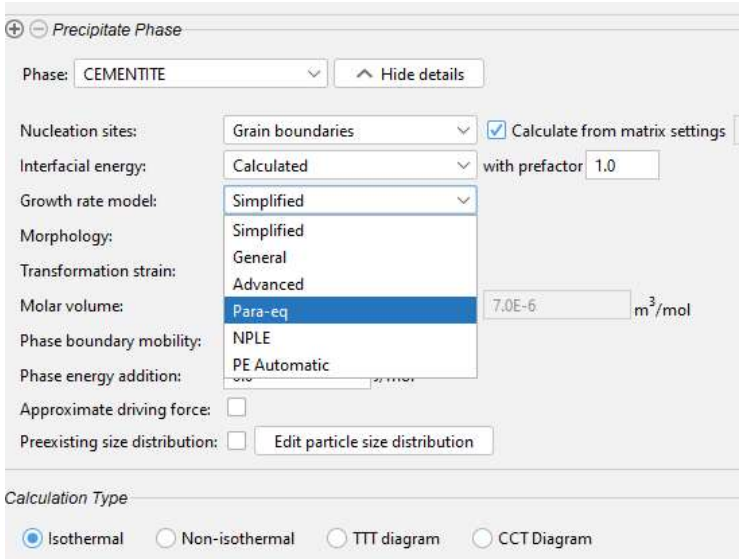
Models to handle NPLE (non partitioning local equilibrium) and para-equilibrium were introduced several years ago.

These models deal with fast diffusion processes and are additions to the Simplified growth rate model.

These models need only to consider the movement of the fast diffusing specie, usually an interstitial such as C or N.

The new (2023) **PE Automatic** model enables a smooth transition from Paraequilibrium growth rate model to Simplified growth rate model. The rate of transition process is dependent on the relative differences in diffusion between C and substitutional elements, as well as the differences in driving force between PE and Ortho-Equilibrium (i.e. Local Eq.).



Models: Growth Rate

The non-zero volume correction

$$\upsilon' = \upsilon\left(1 + r\sqrt{4\pi N_V < r >}\right)$$

Chen MK, Voorhees PW, Modeling and simulation in materials science and engineering 1993;1:591-612.

Ortho-eq vs Para-eq

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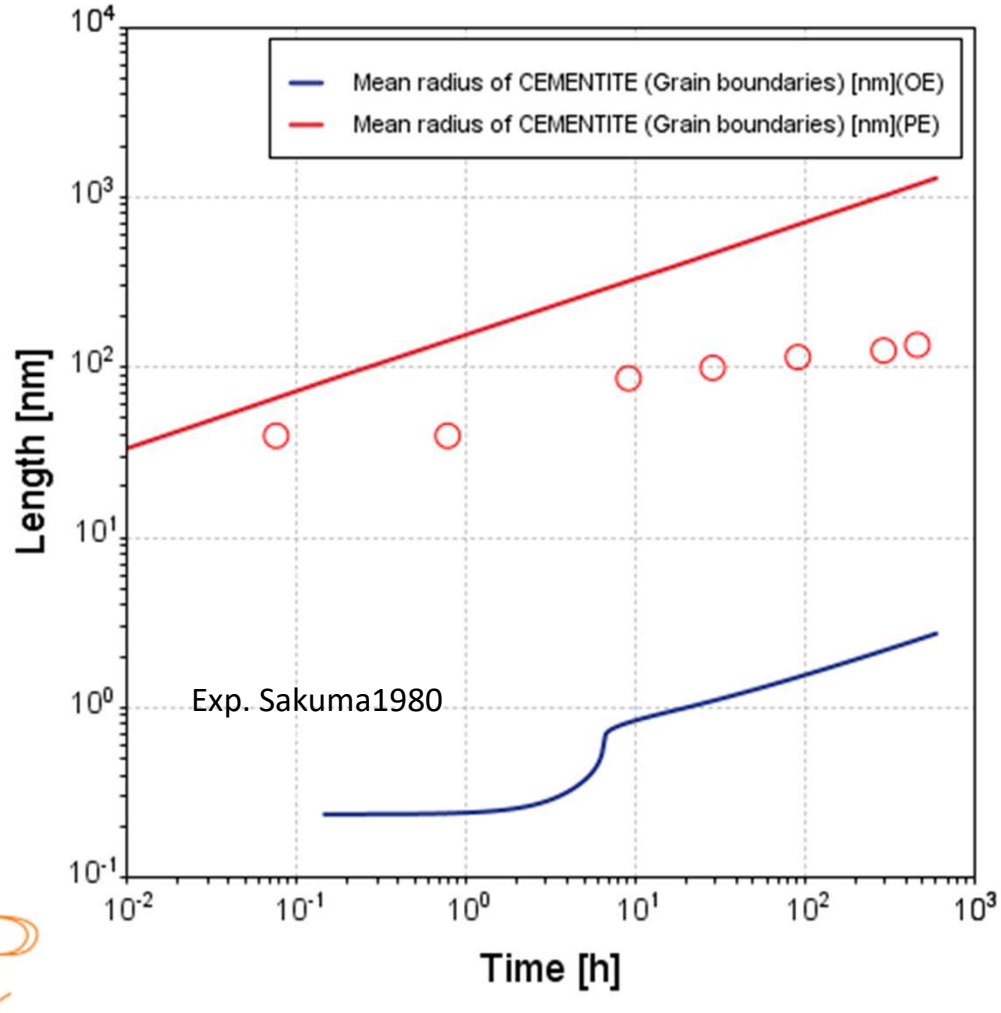
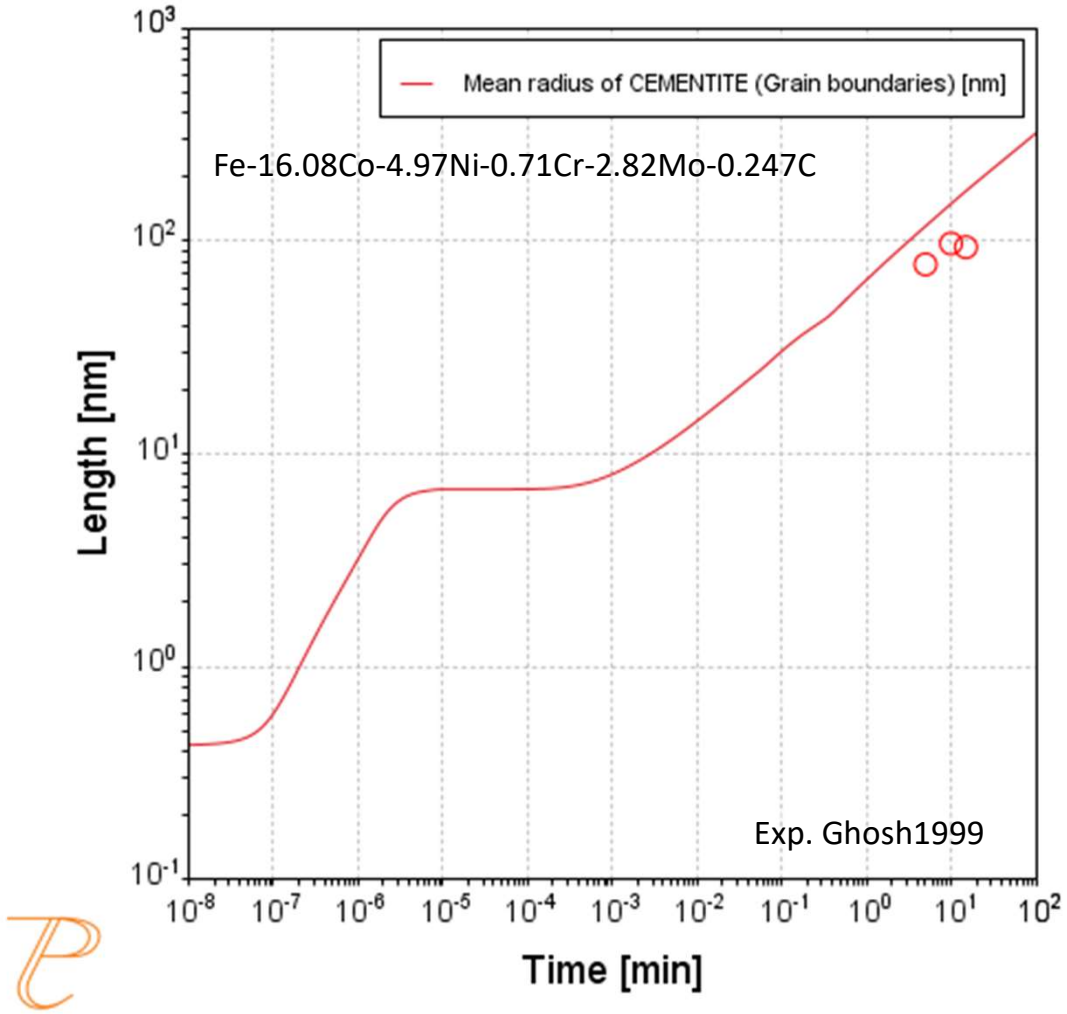
Fe-0.26C-0.11Cr at T= 773 K



Ortho-eq vs Para-eq

Thermo-Calc Software

Ultra-high-strength steel at T= 783 K



Precipitate Shapes

- **Interfacial Energy Anisotropy***

$$\frac{\sigma_l}{\sigma_r} = \frac{l}{r} = \alpha$$

- **Elastic Strain Energy**
  - Elastically Isotropic or Cubic Systems
  - First Approximation: Elastically Homogenous
  - Eshelby's Theory**

- **Particle Shape**
  - Determined by Minimization of Combined Interfacial Energy and Elastic Energy
  - User-Defined, Fixed Value

Needle
(Prolate Spheroid)

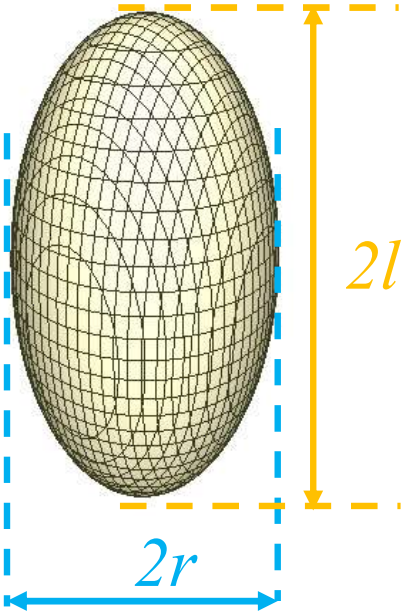
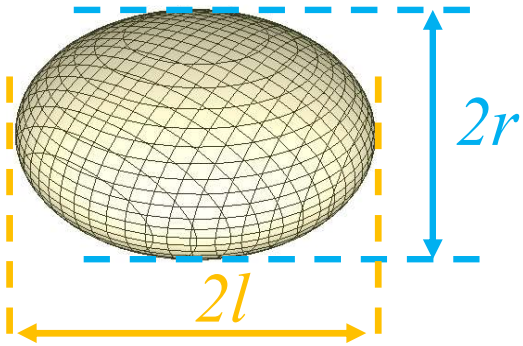


Plate
(Oblate Spheroid)



* C.A. Johnson, *Surf. Sci.* 3(1965)429

** J.D. Eshelby, *Pro. Roy. Soc. A*, 241(1957)376

Effect on Growth Rate

K. Wu, Q. Chen, P. Mason, J Phase Eq. Diffus. 39(2018)571-583.

$$\frac{dR}{dt} = K_{\sigma} \cdot K_{\mathrm{shp}} \cdot \left(\frac{dR}{dt}\right)_{\mathrm{sph}}$$

R: Radius of Equivalent Sphere

- **Interfacial energy anisotropy***
  - Generalized Gibbs-Thomson Effect

$$\mu(R) - \mu(\infty) = K_{\sigma} \frac{2\sigma_{\mathrm{ch}}^{\mathrm{sp}} V_m}{R}$$

- **Shape Effect**
  - Assumption of Shape Conserving Concentration Field**

Needle* (Prolate Spheroid)**

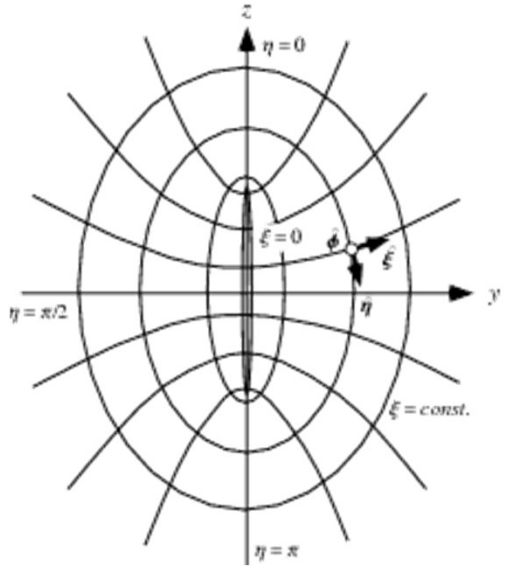
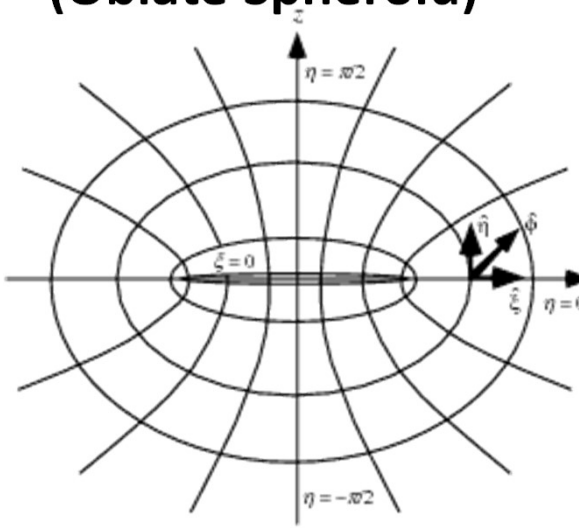


Plate* (Oblate Spheroid)**



* C.A. Johnson, *Surf. Sci.* 3(1965)429

** F.S. Ham, *Quart. Appl. Math.*, 17(1959)137; *J Phys. Chem. Solids*, 6(1958)335

*** http://http://mathworld.wolfram.com

Effect on Growth Rate

K. Wu, Q. Chen, P. Mason, J Phase Eq. Diffus. 39(2018)571-583.

$$\frac{dR}{dt} = K_\sigma \cdot K_{\text{shp}} \cdot \left(\frac{dR}{dt}\right)_{\text{sph}}$$

R: Radius of Equivalent Sphere

Aspect ratio

$$\alpha = \frac{l}{r} \geq 1$$

Eccentricity

$$e = \sqrt{1 - \frac{1}{\alpha^2}}$$

Needle

$$K_\sigma = \sqrt[3]{\alpha}$$

$$K_{\text{shp}} = \frac{2\sqrt[3]{\alpha^2}e}{\ln(1+e) - \ln(1-e)}$$

α	$K_\sigma K_{shp}$
10.0	3.3
15.0	4.4
20.0	5.4

Plate

$$K_\sigma = \sqrt[3]{\alpha^2}$$

$$K_{\text{shp}} = \frac{e\sqrt[3]{\alpha}}{\arccos(0) - \arccos(e)}$$

α	$K_\sigma K_{shp}$
10.0	6.8
15.0	10.0
20.0	13.1

Examples

Ni alloys

TC-PRISMA Example

Thermo-Calc Software

ELSEVIER

Available online at www.sciencedirect.com

ScienceDirect

Acta Materialia 56 (2008) 448–463

Acta MATERIALIA

www.elsevier.com/locate/actamat

Effects of a tungsten addition on the morphological evolution, spatial correlations and temporal evolution of a model Ni–Al–Cr superalloy

Chantal K. Sudbrack [a,b], Tiffany D. Ziebell [a,c], Ronald D. Noebe [d], David N. Seidman [a,e,*]

[a] *Department of Materials Science and Engineering, Northwestern University, 2220 Campus Drive, Evanston, IL 60208, USA*
[b] *Materials Science Division, Argonne National Laboratory, Argonne, IL 60439, USA*
[c] *Department of Materials Science and Engineering, Massachusetts Institute of Technology, 77 Massachusetts Avenue, Cambridge, MA 02139, USA*
[d] *NASA Glenn Research Center, 21000 Brookpark Road, Cleveland, OH 44135, USA*
[e] *Northwestern University Center for Atom-Probe Tomography, 2220 Campus Drive, Evanston, IL 60208, USA*

Received 8 July 2007; received in revised form 26 September 2007; accepted 28 September 2007
Available online 26 November 2007

Abstract

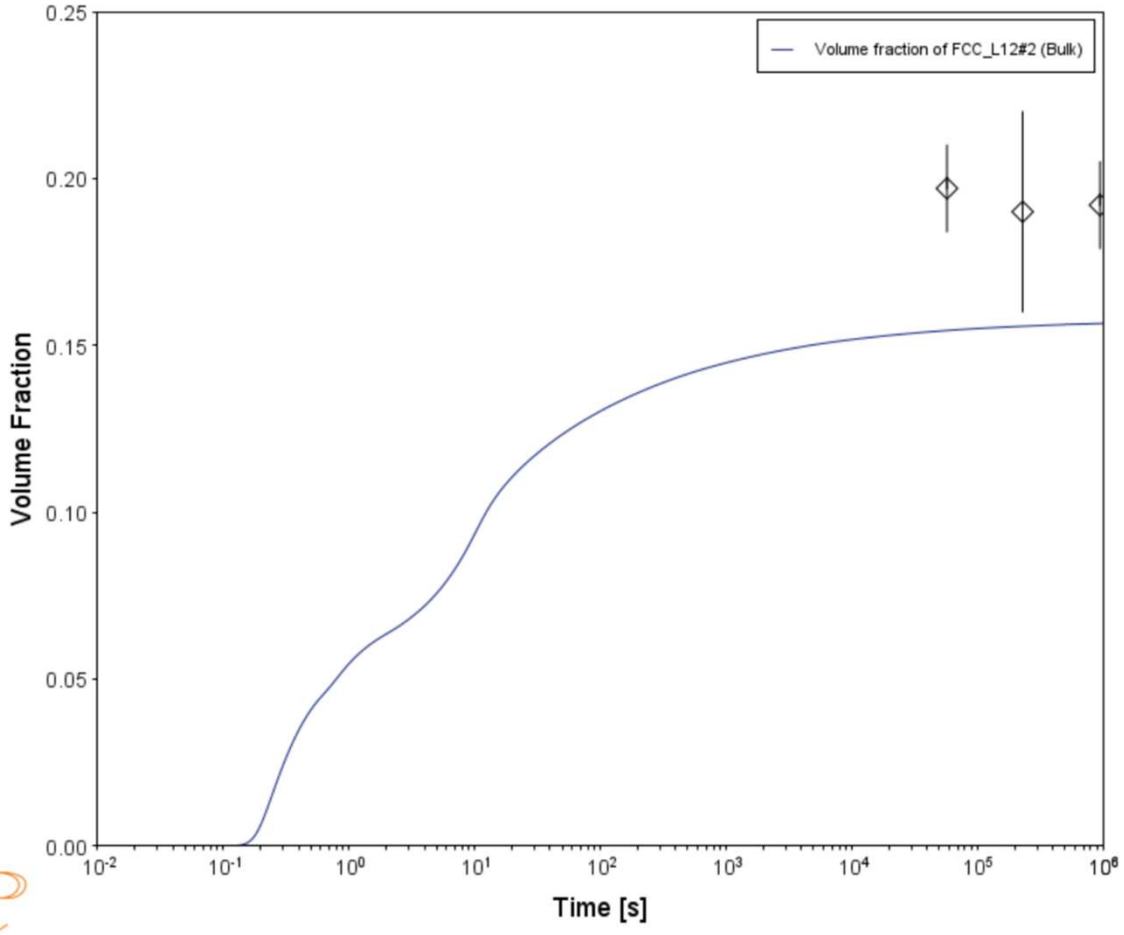
The effect of adding 2 at.% W to a model Ni–Al–Cr superalloy on the morphological evolution, spatial correlations and temporal evolution of $\gamma'(L1_2)$-precipitates at 1073 K is studied with scanning electron microscopy and atomic force microscopy. Adding W yields a larger microhardness, earlier onset of spheroidal-to-cuboidal precipitate morphological transition, larger volume fraction (from ~20% to 30%), reduction in coarsening kinetics by one-third and a larger number density (N_v) of smaller mean radii ($\langle R \rangle$) precipitates. The kinetics of $\langle R \rangle$ and interfacial area per unit volume obey $t^{1/3}$ and $t^{-1/3}$ relationships, respectively, which is consistent with coarsening driven by interfacial energy reduction. The N_v power-law dependencies deviate, however, from model predictions, indicating that a stationary state is not achieved. Quantitative analyses with precipitate size distributions, pair correlation functions and edge-to-edge interprecipitate distance distributions give insight into two-dimensional microstructural evolution, including the elastically driven transition from a uniform γ'-distribution to one-dimensional $\langle 0\,0\,1 \rangle$-strings to eventually clustered packs of γ'-precipitates in the less densely packed Ni–Al–Cr alloy.

TC-PRISMA Example 1

System	
Database package	TCNI12 + MOBNI6
Elements	Ni, Al, Cr
Matrix phase	DIS_FCC_A1
Precipitate phases	FCC_L12#2
Conditions	
Composition	Ni – 9.8 Al – 8.3 Cr (at.%)
Temperature	800 °C
Simulation time	1E6 s
Nucleation properties	Nucleation Site Type: Bulk
Data Parameters – Interfacial Energies	
Interfacial Energy	Calculated
Molar Volume (Matrix phase):	DIS_FCC_A1: from database
Molar Volume (Precipitate phase):	FCC_L12#2: from database

TC-PRISMA Example 1

Strange result for Volume fraction compared with experimental data from Sudbrack when the setup on previous page is used:



Results

Volume fraction | Number density | Mean radius | Table renderer 1

System

Moles	1.00000	
Mass	55.02701	[g]
Temperature	1073.15000	[K]
Total Gibbs Energy	-66916.16735	[J]
Enthalpy	-51528.57953	[J]
Volume	6.97148E-6	[m³]

Component	*Mole Fraction*	*Mass Fraction*	*Activity*	*Potential*
Al	0.09800	0.04805	8.82663E-10	-1.86021E5
Cr	0.08300	0.07843	0.00136	-58918.48387
Ni	0.81900	0.87352	0.00250	-53474.75936

Stable Phases

	Moles	*Mass*	*Volume Fraction*	
DIS_FCC_A1#1	0.84221	46.67188	0.84210	Composition

Composition

Component	*Mole Fraction*	*Mass Fraction*
Ni	0.82880	0.87777
Cr	0.08612	0.08081
Al	0.08508	0.04142

	Moles	*Mass*	*Volume Fraction*	
FCC_L12#2	0.15779	8.35514	0.15790	Composition

Composition

Component	*Mole Fraction*	*Mass Fraction*
Ni	0.76668	0.84977
Al	0.16698	0.08509
Cr	0.06634	0.06514

Also not a very good fit for mean radius as function of time.

TC-PRISMA Example 1

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Precipitate phases	FCC_L12#2
Conditions	
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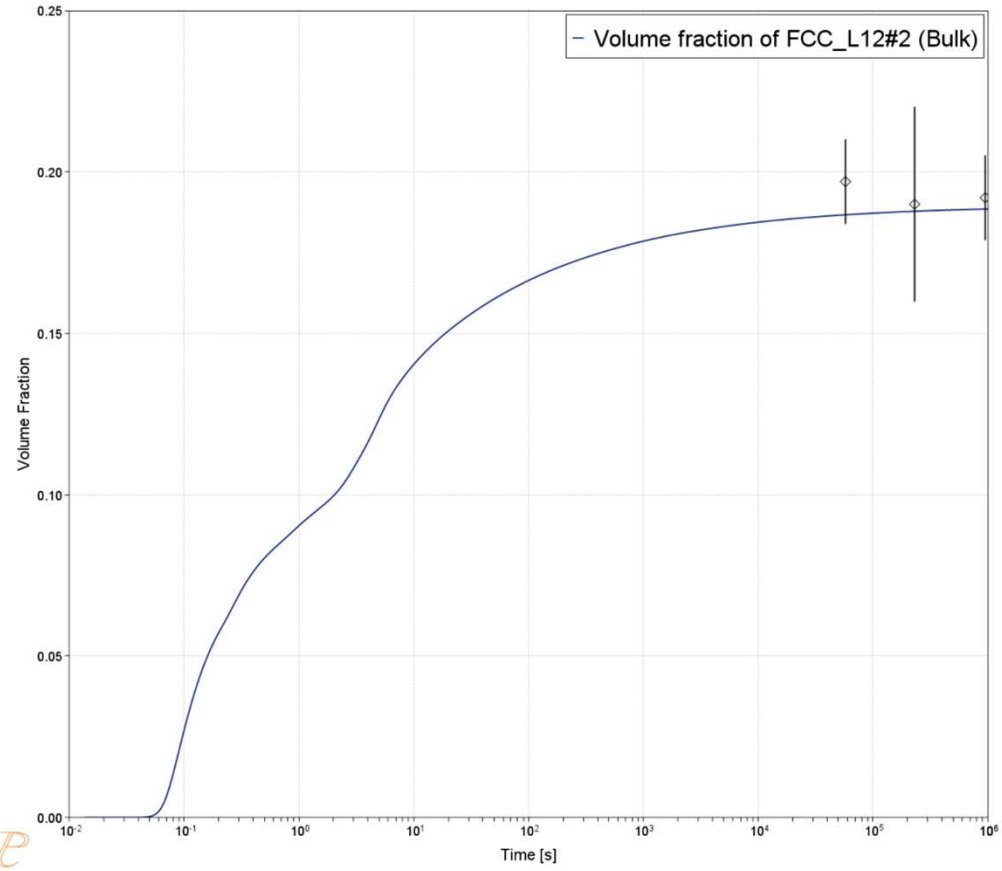
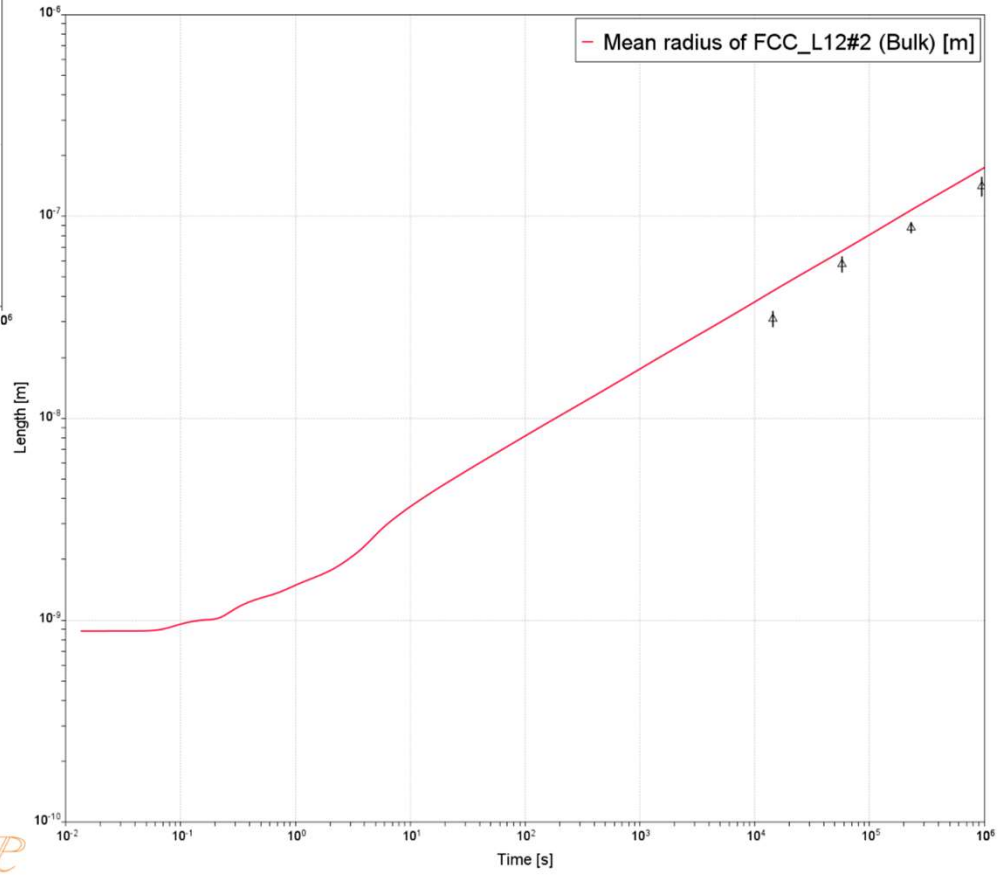
Temperature	800 °C
Simulation time	1E6 s
Nucleation properties	Nucleation Site Type: Bulk
Data Parameters – Interfacial Energies	
Interfacial Energy	Calculated
Molar Volume (Matrix phase):	DIS_FCC_A1: from database
Molar Volume (Precipitate phase):	FCC_L12#2: from database

8.9 Cr

TC-PRISMA Example 1





Using Ni – 9.8 Al – 8.9 Cr (at-%)

Ni-8Al-8Cr and Ni-10Al-10Cr

Thermo-Calc Software

J Mater Sci (2013) 48:825–831
DOI 10.1007/s10853-012-6802-7

Influence of composition on monomodal versus multimodal γ' precipitation in Ni–Al–Cr alloys

T. Rojhirunsakool · S. Meher · J. Y. Hwang · S. Nag · J. Tiley · R. Banerjee

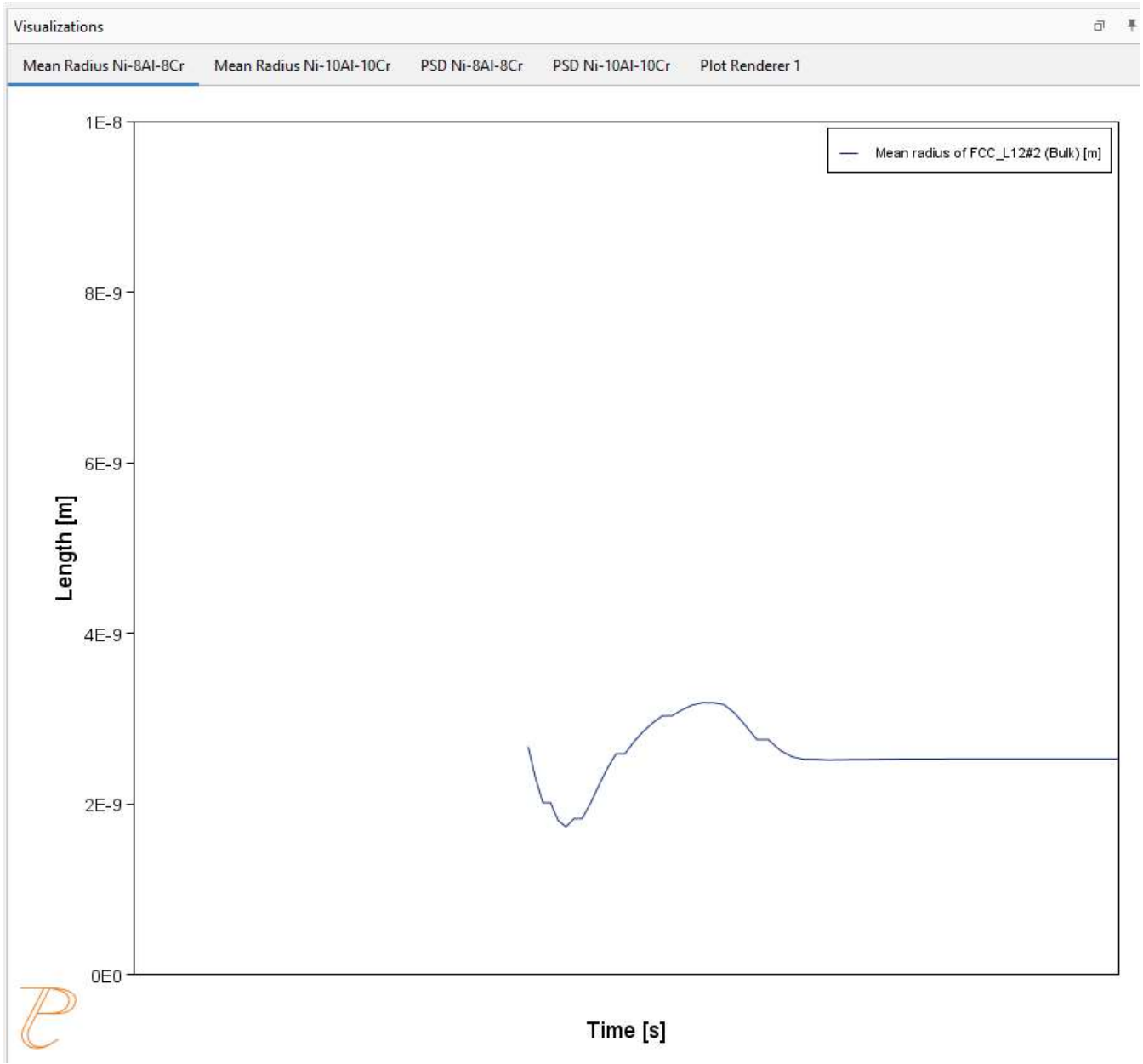
Abstract This study investigates the influence of alloy composition on γ' precipitation in Ni–8Al–8Cr and Ni–10Al–10Cr at.% during continuous cooling from a supersolvus temperature. When subjected to the same cooling rate, Ni–8Al–8Cr develops a monomodal population, whereas Ni–10Al–10Cr develops a multimodal (primarily bimodal) population of γ' precipitates. The bimodal γ' precipitate size distribution in Ni–10Al–10Cr alloy can be attributed to two successive nucleation bursts during continuous cooling while the monomodal γ' size distribution in Ni–8Al–8Cr results from a single nucleation burst followed by a longer time—wider temperature window for nucleation resulting in a larger number density of precipitates. Three-dimensional atom

Ni-alloy Example 2

System	
Database package	NIDEMO + MNIDEMO
Elements	Ni, Al, Cr
Matrix phase	DIS_FCC_A1
Precipitate phases	FCC_L12#2
Conditions	
Composition	Ni – 10 (8) Al – 10 (8) Cr (at.%)
Temperature	940 - 380 °C
Simulation time	2400 s
Nucleation properties	Nucleation Site Type: Bulk
Data Parameters – Interfacial Energies	
Interfacial Energy	Bulk: 0.023 J/m^2
Molar Volume (Matrix phase):	DIS_FCC_A1: from database
Molar Volume (Precipitate phase):	FCC_L12#2: from database
Mobility Enhancement Factor	1 (i.e. no change)

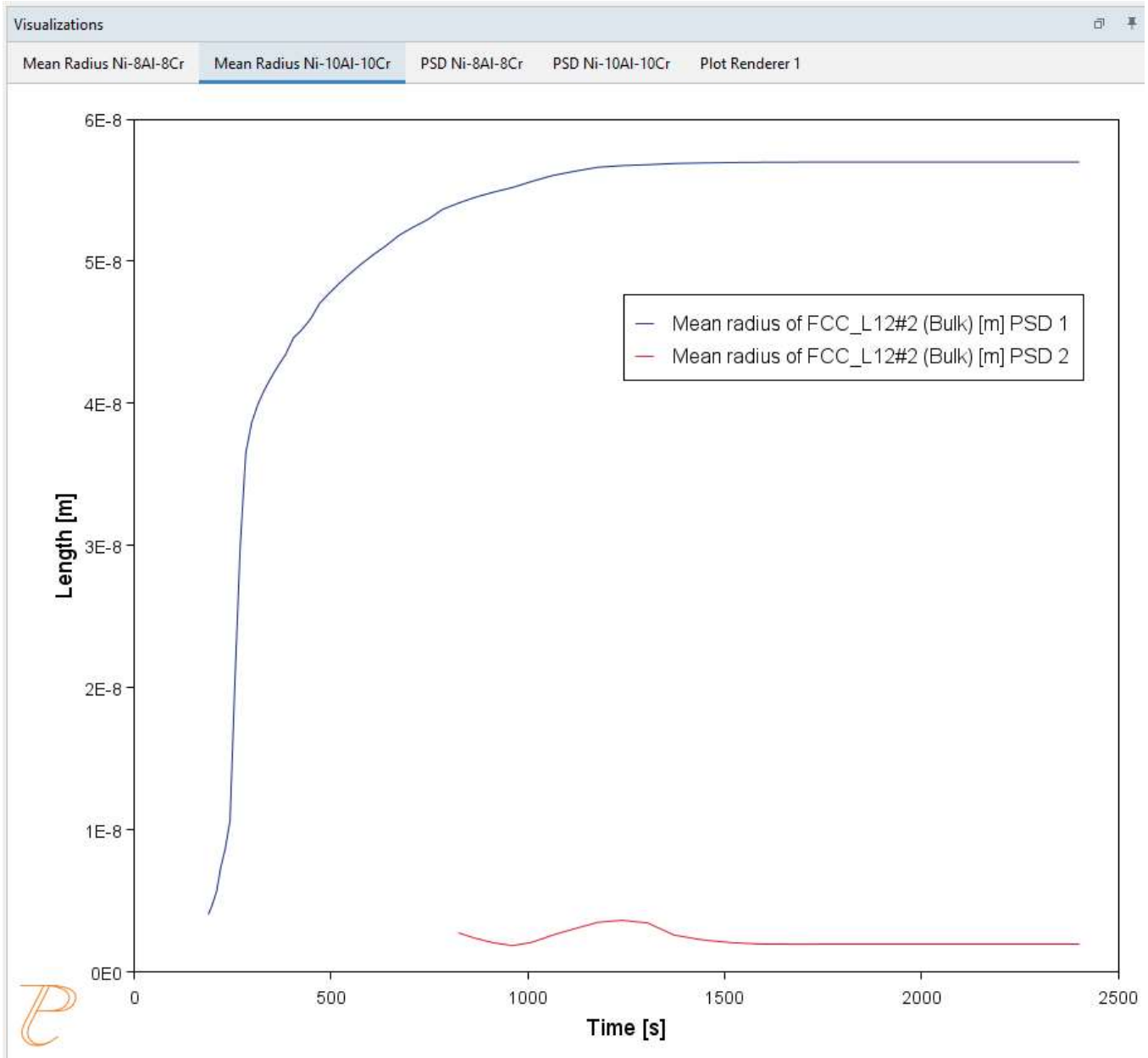
Ni-alloy Example 2

Ni – 8 Al – 8 Cr



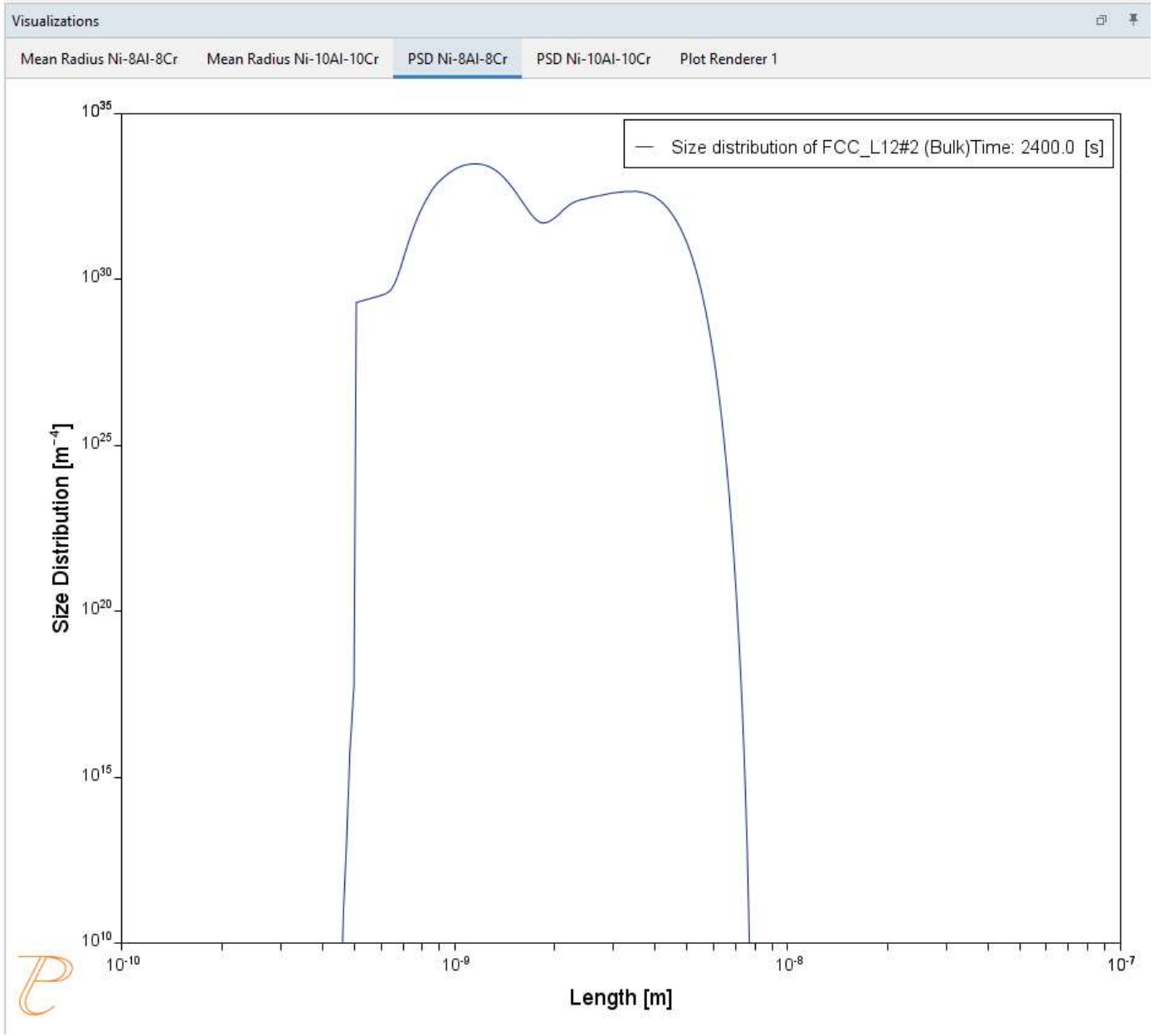
Ni-alloy Example 2

Ni – 10 Al – 10 Cr



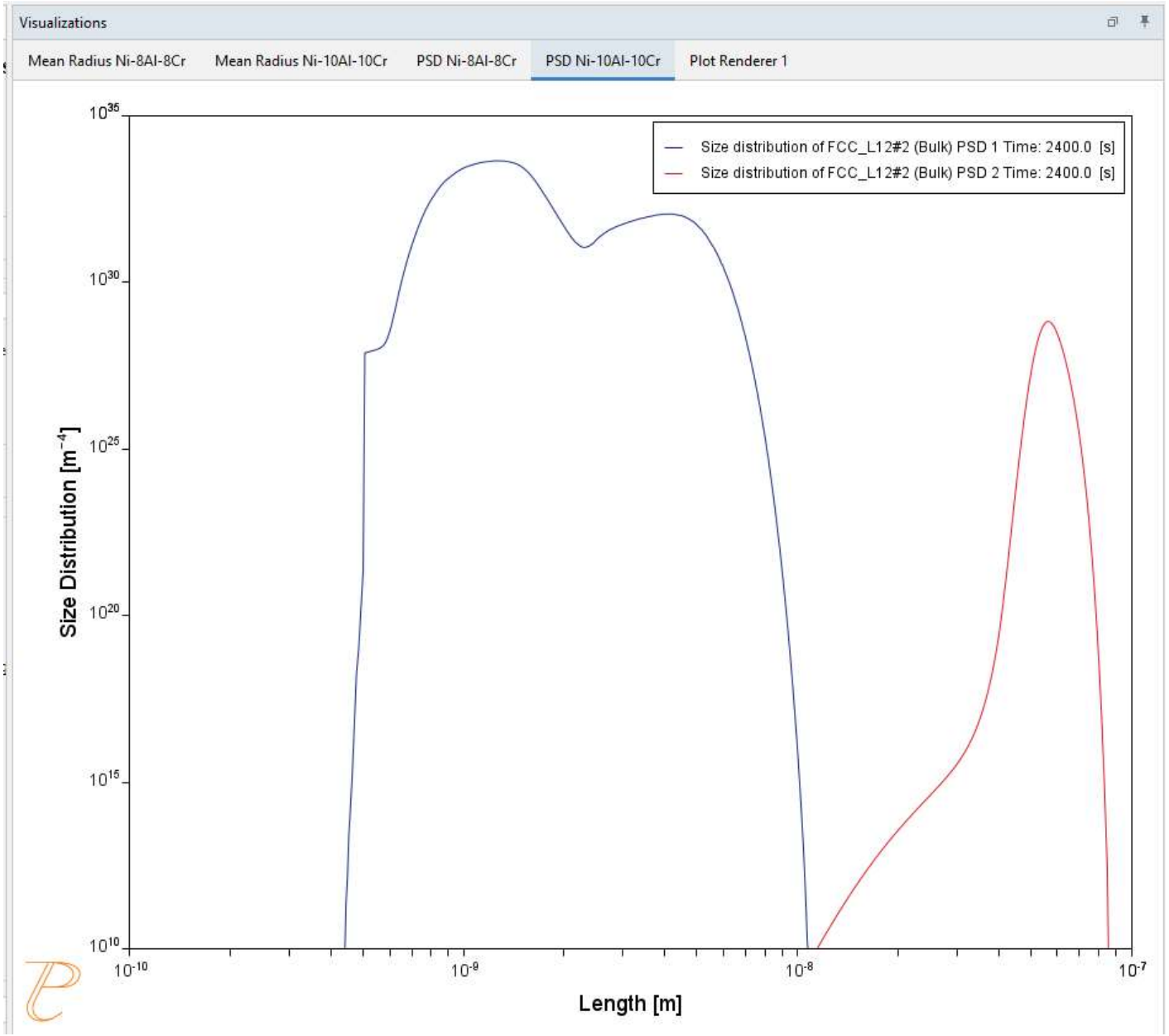
Ni-alloy Example 2

Ni – 8 Al – 8 Cr



Ni-alloy Example 2

Ni – 10 Al – 10 Cr

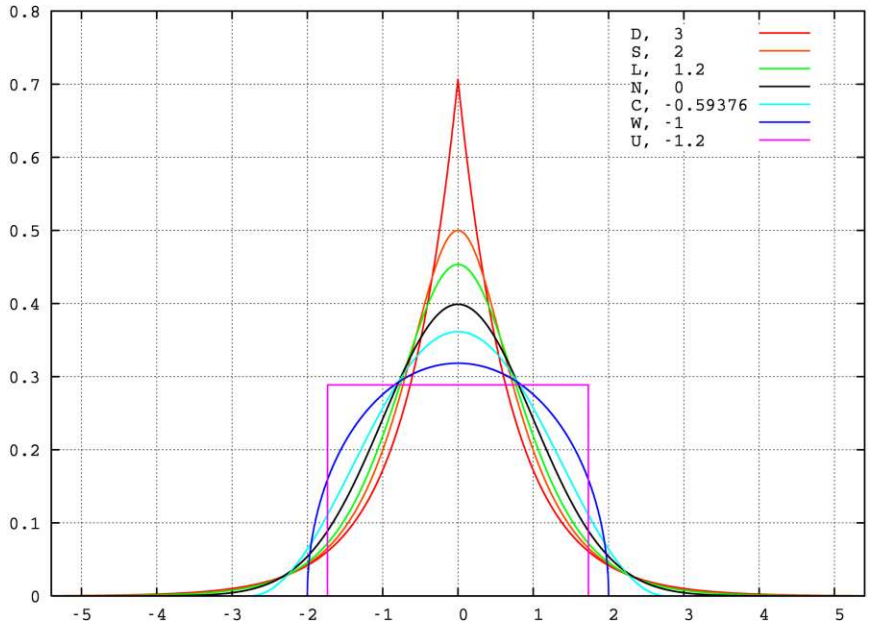


Parameters for Multi-Modal Distribution

- Kurtosis
  - ✓ Measurement of Peakedness
- Excess Kurtosis

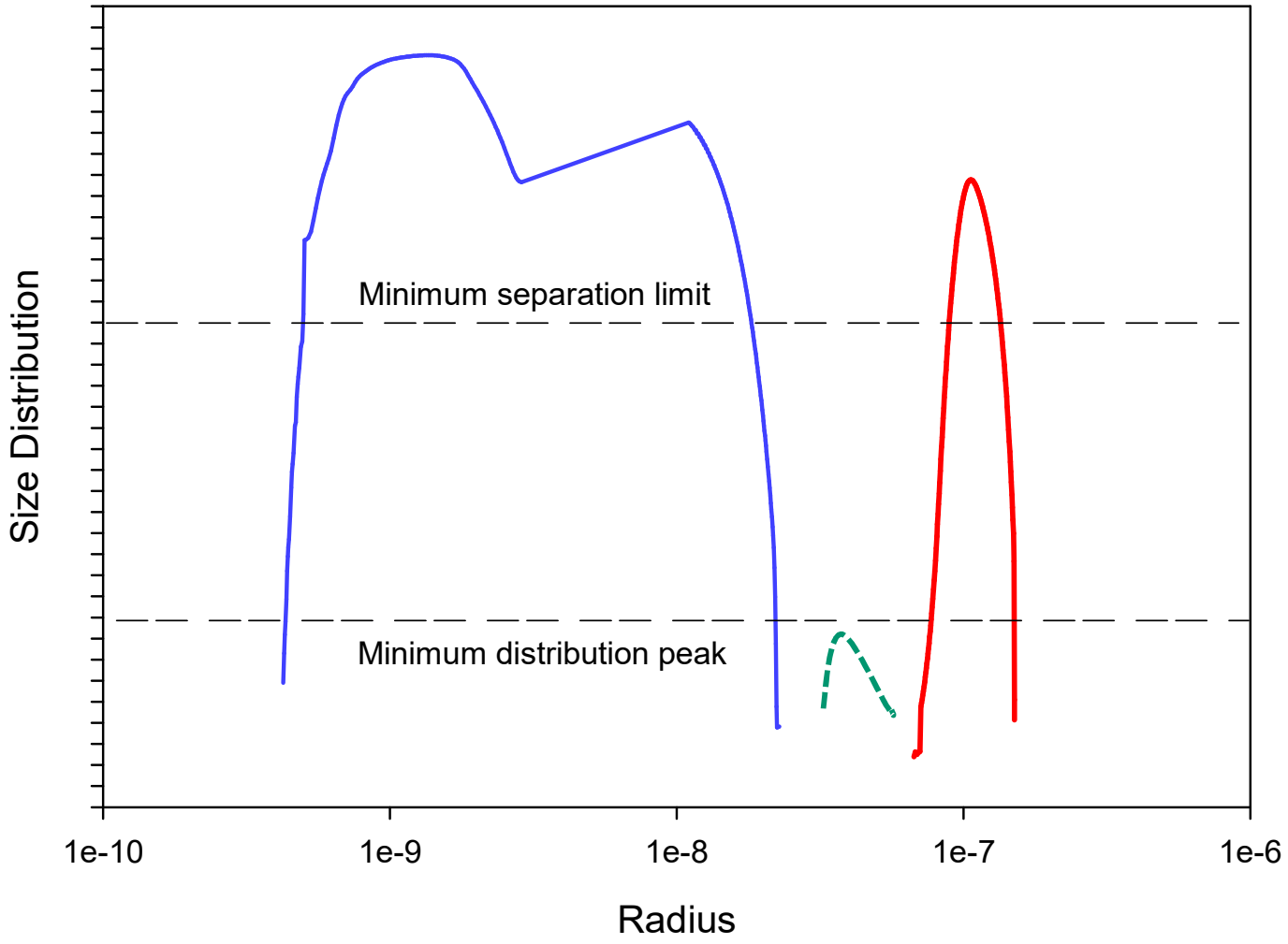
$$\gamma_2 = \frac{\frac{1}{n}\sum_{i=1}^{n}(x_i - \bar{x})^4}{\left(\frac{1}{n}\sum_{i=1}^{n}(x_i - \bar{x})^2\right)^2} - 3$$

  - ✓ Larger excess kurtosis, more distribution on peak and tail

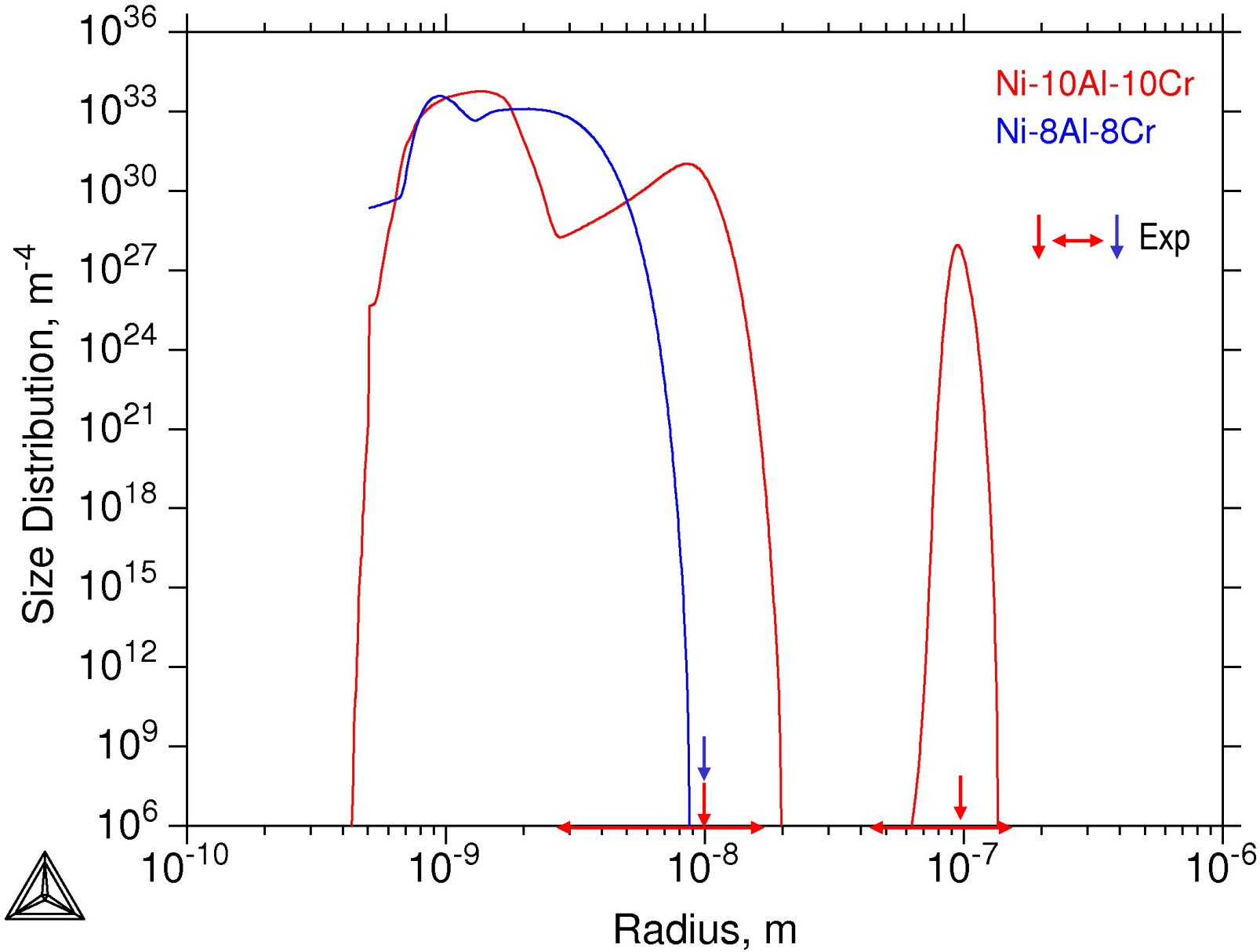


Information from Wikipedia

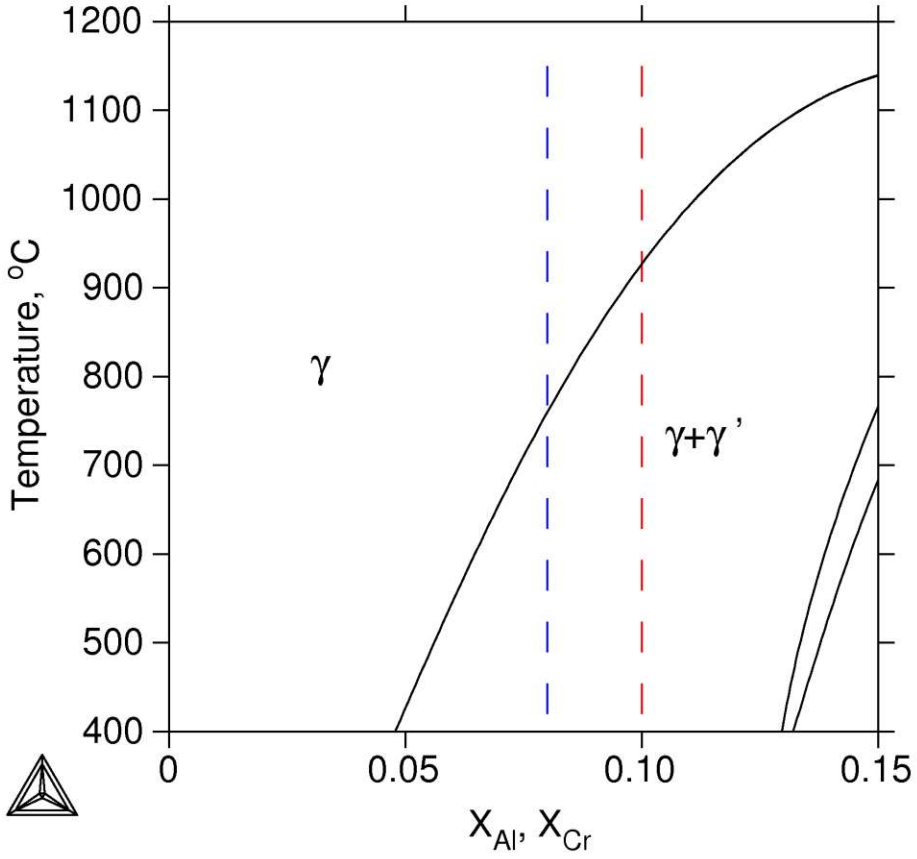
Parameters for Multi-Modal Distribution



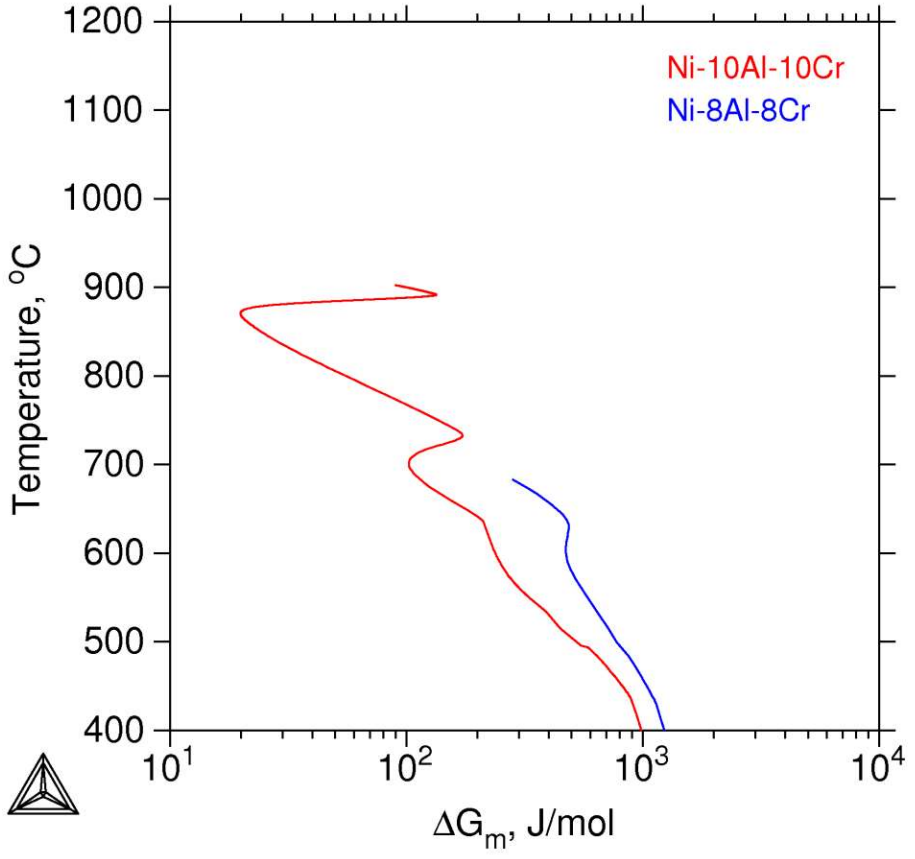
Ni-10Al-10Cr and Ni-8Al-8Cr



Ni-10Al-10Cr and Ni-8Al-8Cr

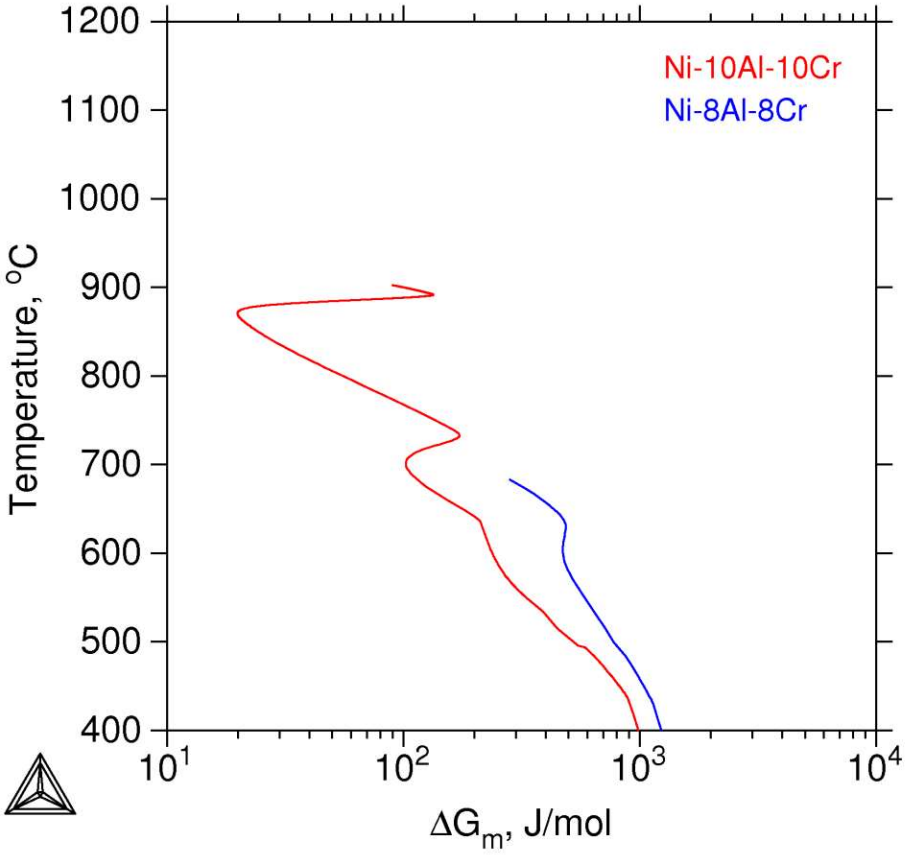


Vertical phase diagram section in Ni-xAl-xCr

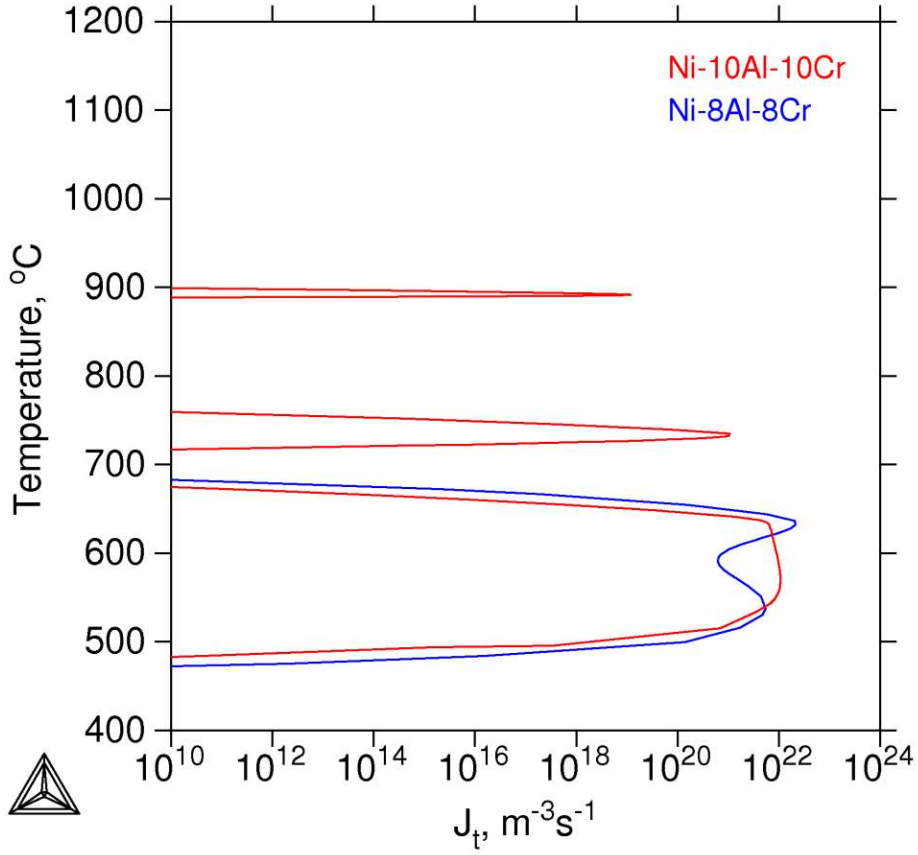


Thermodynamic driving force

Ni-10Al-10Cr and Ni-8Al-8Cr



Thermodynamic driving force

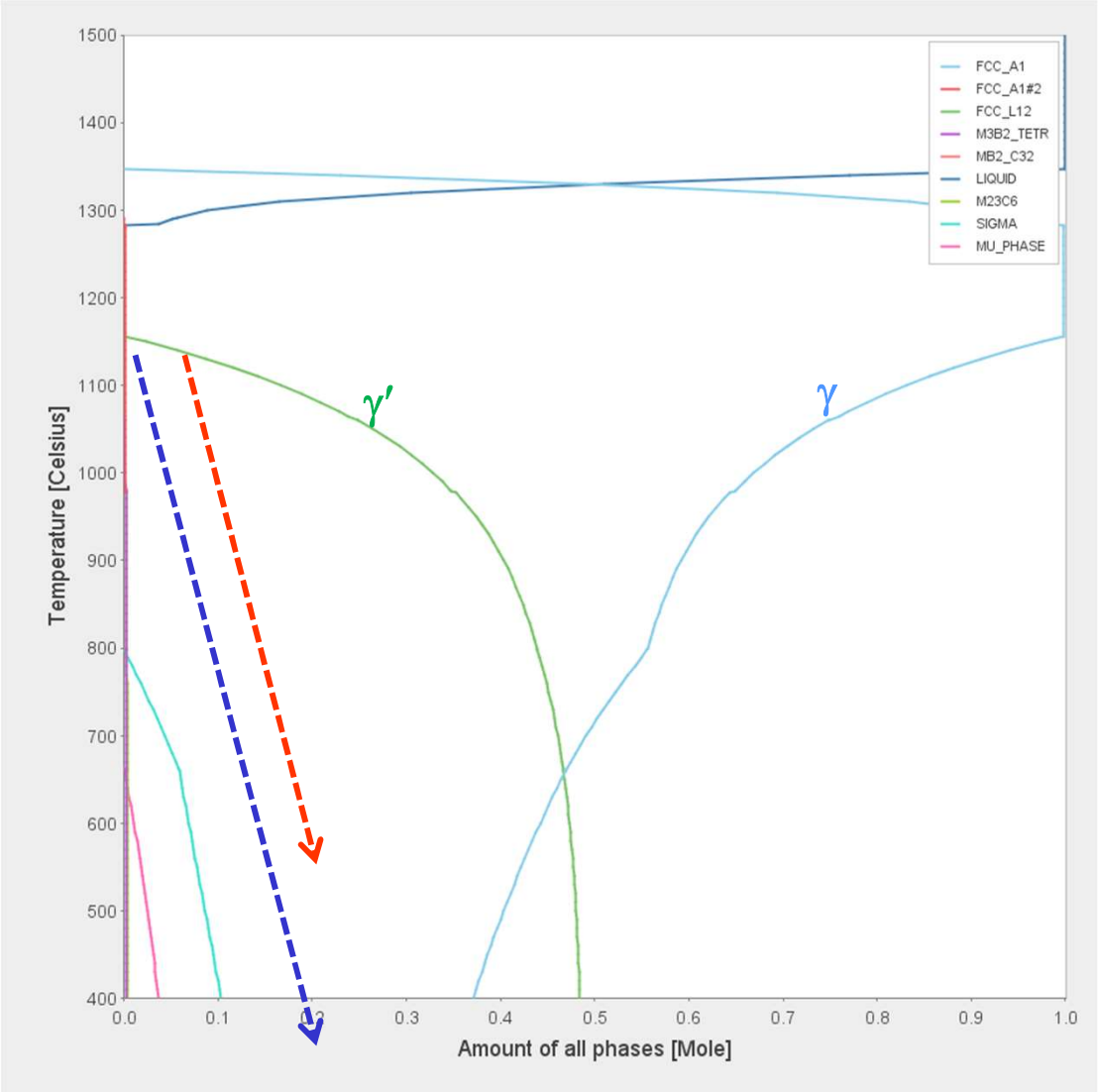


Nucleation rate

U720Li

Precipitation Kinetics during Continuous Cooling

wt.%	1*	2**
Al	2.53	2.46
B	0.014	
C	0.014	0.025
Co	14.43	14.75
Cr	15.92	16.35
Fe	0.09	0.06
Mo	2.96	3.02
Ti	4.96	4.99
W	1.26	1.3
Zr		0.035
Ni	Bal	Bal



- Databases: TTNI8+MOBNI1

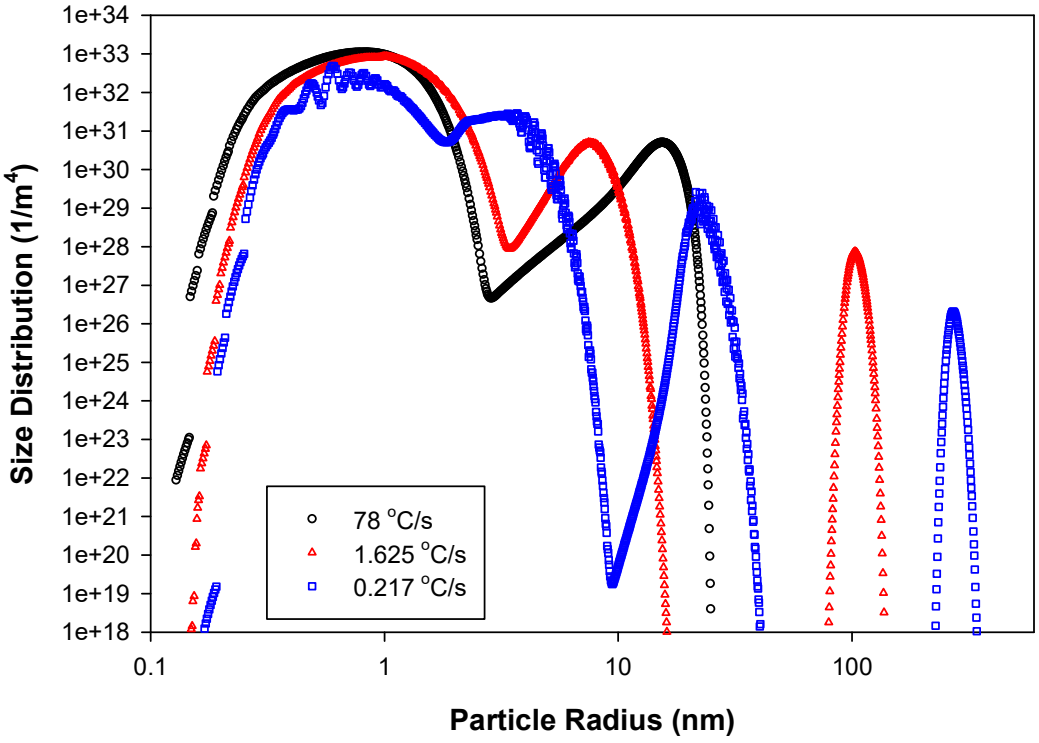
* Radis et al., *Superalloys* 2008

** Mao et al., *Metall. Mater. Trans. A, 32A(10) 2441(2001)*

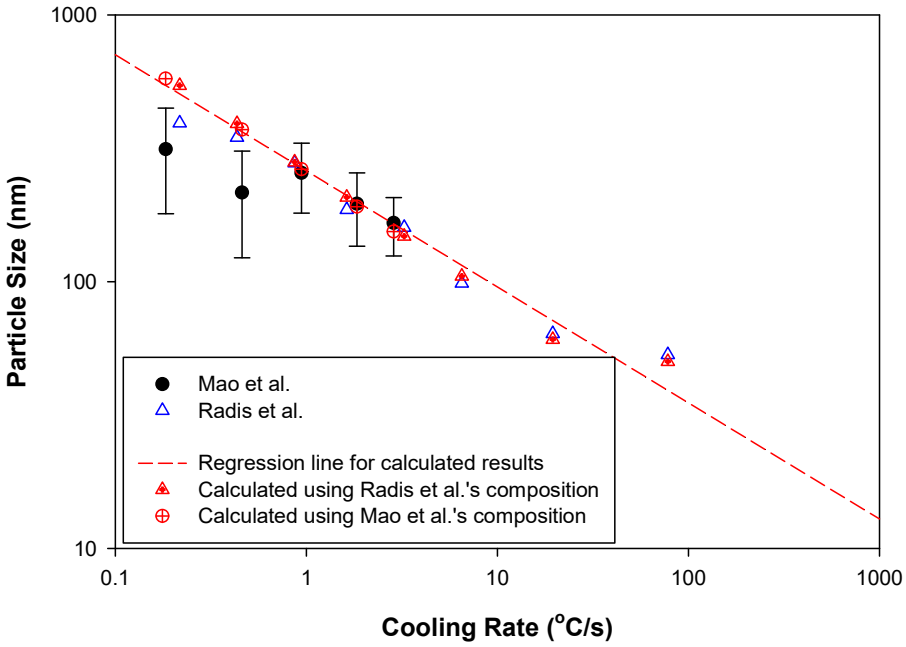
U720Li : Cooling Rate Effect

Thermo-Calc Software

Size Distribution



Mean Particle Size



Inconel 718

Thermo-Calc Software

Co-Precipitation of γ′ and γ″ from FCC (γ) ---

Complex example to try on your own.

γ′ FCC $L1_2$

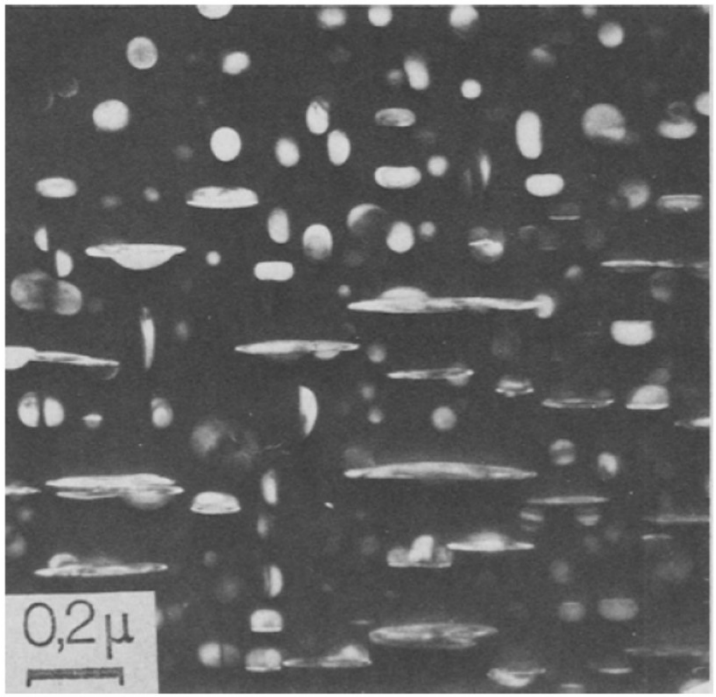
γ″ BCT DO_{22}
(001) $_{\gamma''}$||{001} $_{\gamma'}$,
[100] $_{\gamma''}$||<100> $_{\gamma}$

Chemical Composition (wt.%)*

Fe	Cr	Nb	Mo	Al	Ti	Ni
18.14	17.9	5.3	2.99	0.5	0.97	Bal.

- γ′ : Sphere + γ″ : Plate
- γ′ misfit strain from database
- γ″* :

Coherency strains ε	$\varepsilon_{11}^{T} = 6.67 \times 10^{-3}$ $\varepsilon_{33}^{T} = 2.86 \times 10^{-2}$
Shear modulus at 1223 K	$\mu = 57.1$ GPa
Poisson's ratio	$\nu = 0.33$

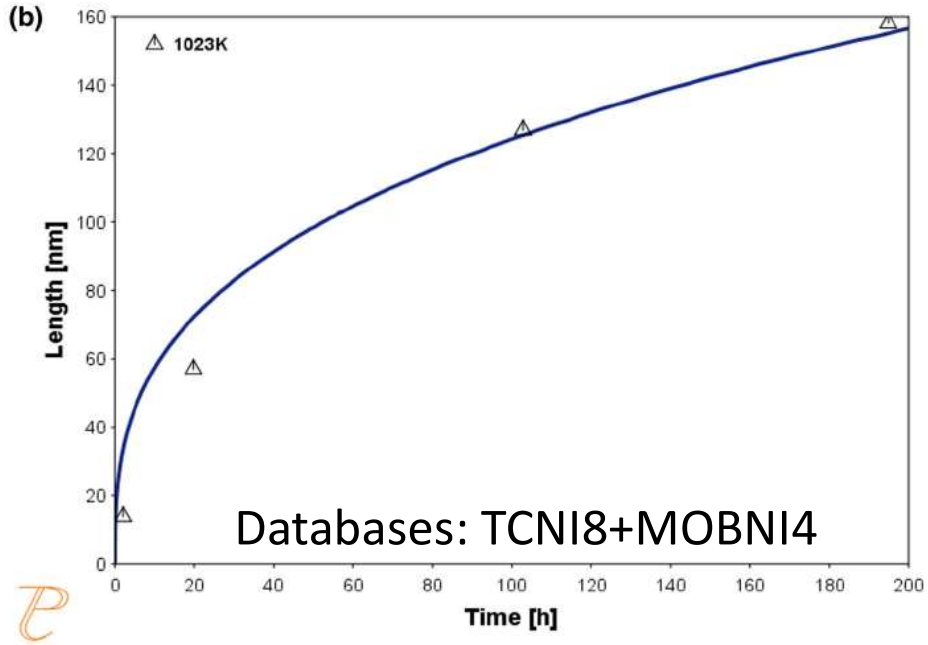


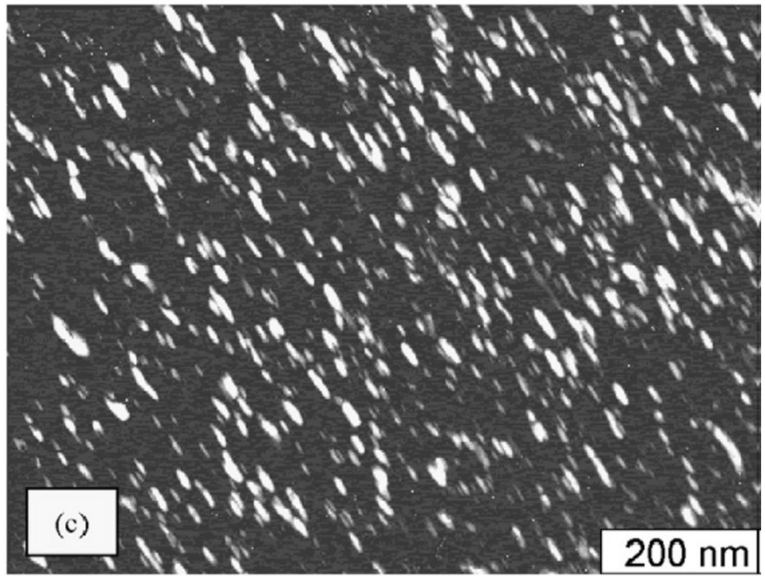
Microstructure of IN718**

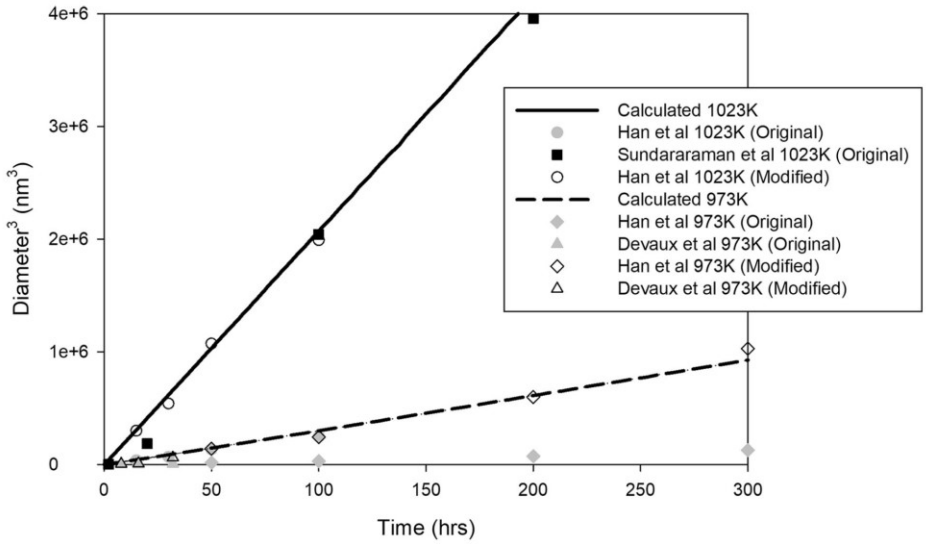
* A. Devaux et al. *Mater. Sci. Eng. A* 486(2008)117

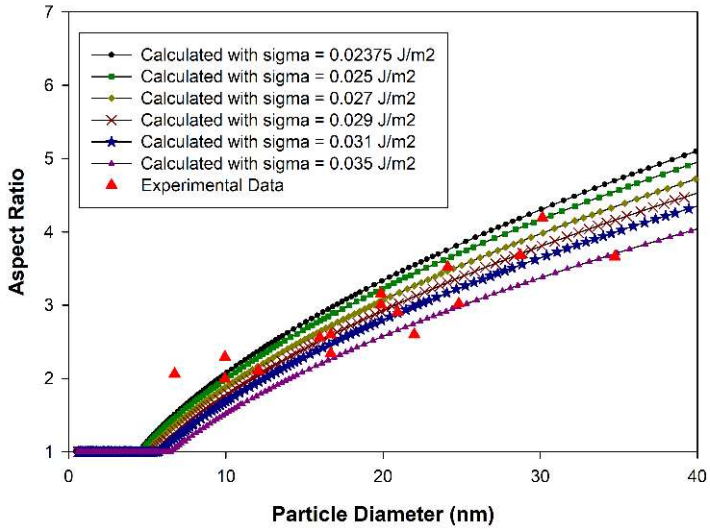
** R. Cozar and A. Pineau, *Metall Trans. B* 4(1973)47

Results - IN718 example









* Experimental Data and Picture from A. Devaux et al. *Mater. Sci. Eng. A* 486(2008)117; M. Sundararaman et al., *Met. Trans. A*, 23(1992)2015

Thermo-Calc Software

Q & A

Examples

Steel

Multi-precipitates

Thermo-Calc Software

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Simulation of the kinetics of precipitation reactions in ferritic steels

A. Schneider *, G. Inden

Department of Materials Technology, Max-Planck-Institut für Eisenforschung GmbH, Max-Planck Straße 1, 40237 Düsseldorf, Germany

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Available online 5 November 2004

Abstract

Computer simulations of diffusion-controlled phase transformations in model alloys of Fe–Cr–C, Fe–Cr–W–C, Fe–Cr–Si–C, and Fe–Cr–Co–V–C are presented. The compositions considered are typical for ferritic steels. The simulations are performed using the software DICTRA and the thermodynamic calculations of phase equilibria are performed using Thermo-Calc. The thermodynamic driving forces and the kinetics of diffusion-controlled precipitation reactions of $M_{23}C_6$, M_7C_3, cementite and Laves-phase (Fe, Cr)$_2$W are discussed. The simultaneous growth of stable and metastable phases is treated in a multi-cell approach. The results show remarkable effects on the growth kinetics due to the competition during simultaneous growth.

Keywords: Ferritic steels; Phase transformation kinetics; Thermodynamics; Kinetics

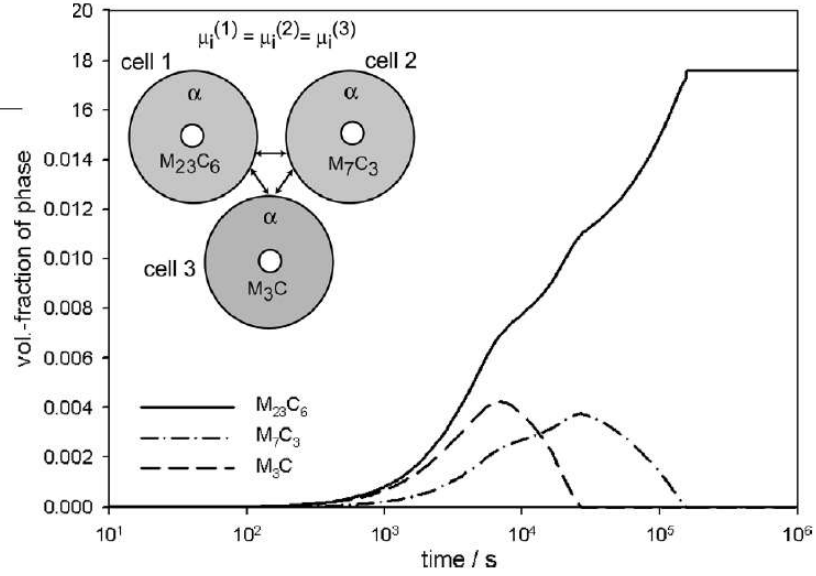


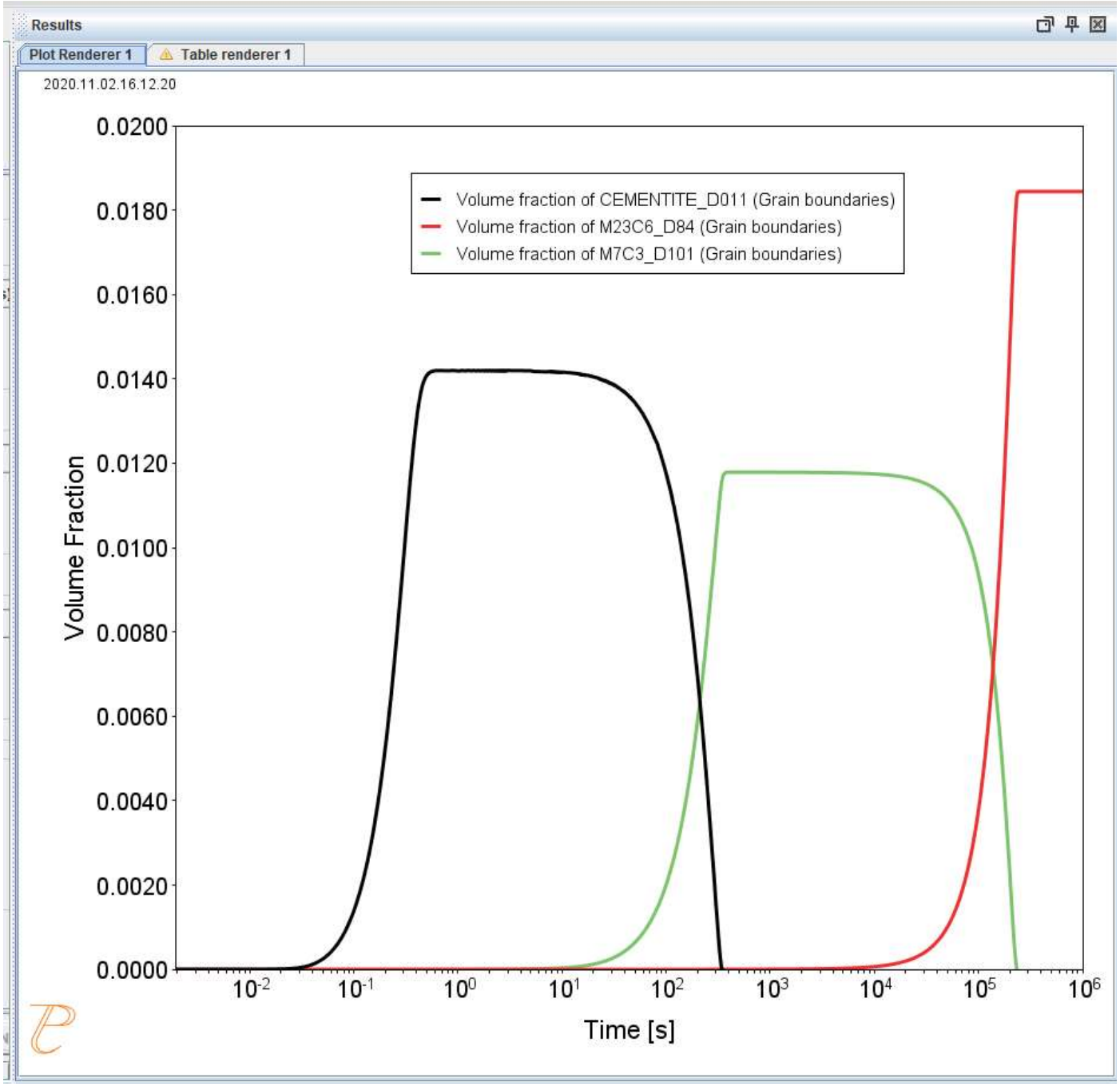
Fig. 6. Three-cell simulation of competitive growth of stable $M_{23}C_6$ and of metastable M_7C_3 and M_3C in Fe–12Cr–0.1C at 1053 were 5 μm and the nucleus sizes were 1 nm in each cell.

Steel Example 1

System	
Database package	TCFE13 + MOBFE8
Elements	Fe, Cr, C
Matrix phase	Bcc_A2
Precipitate phases	$M_{23}C_6$, M_7C_3, Cementite
Conditions	
Composition	Fe – 12 Cr – 0.1 C (wt.%)
Temperature	1053 K
Simulation time	1e6 s
Nucleation properties	Nucleation Site Type: Grain Boundaries
Data Parameters–Interfacial Energies	
Cementite	0.167 J/m^2
$M_{23}C_6$	0.252 J/m^2
M_7C_3	0.282 J/m^2

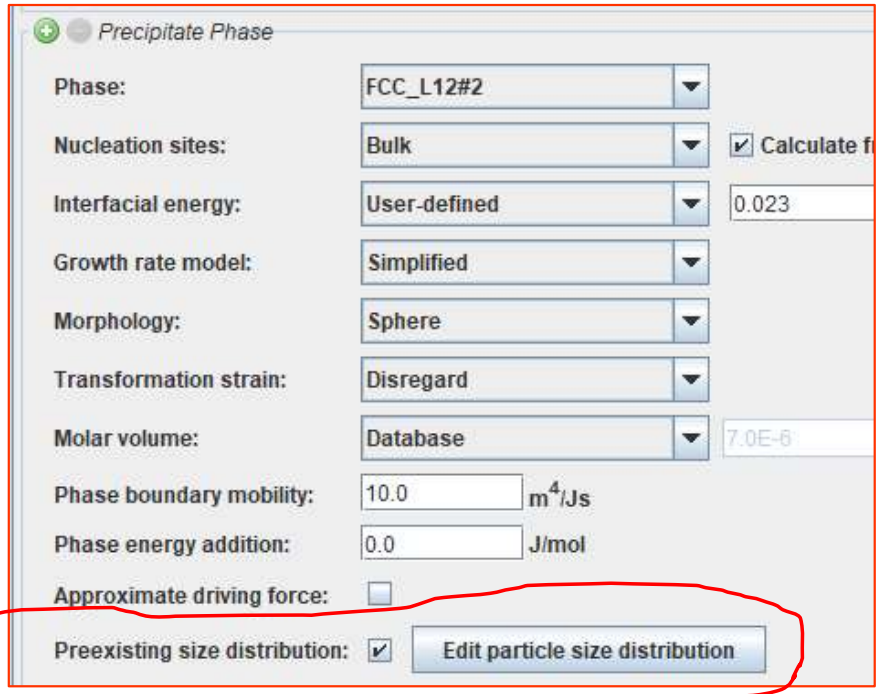
To include already existing size distributions – see Example 2

Steel Example 1

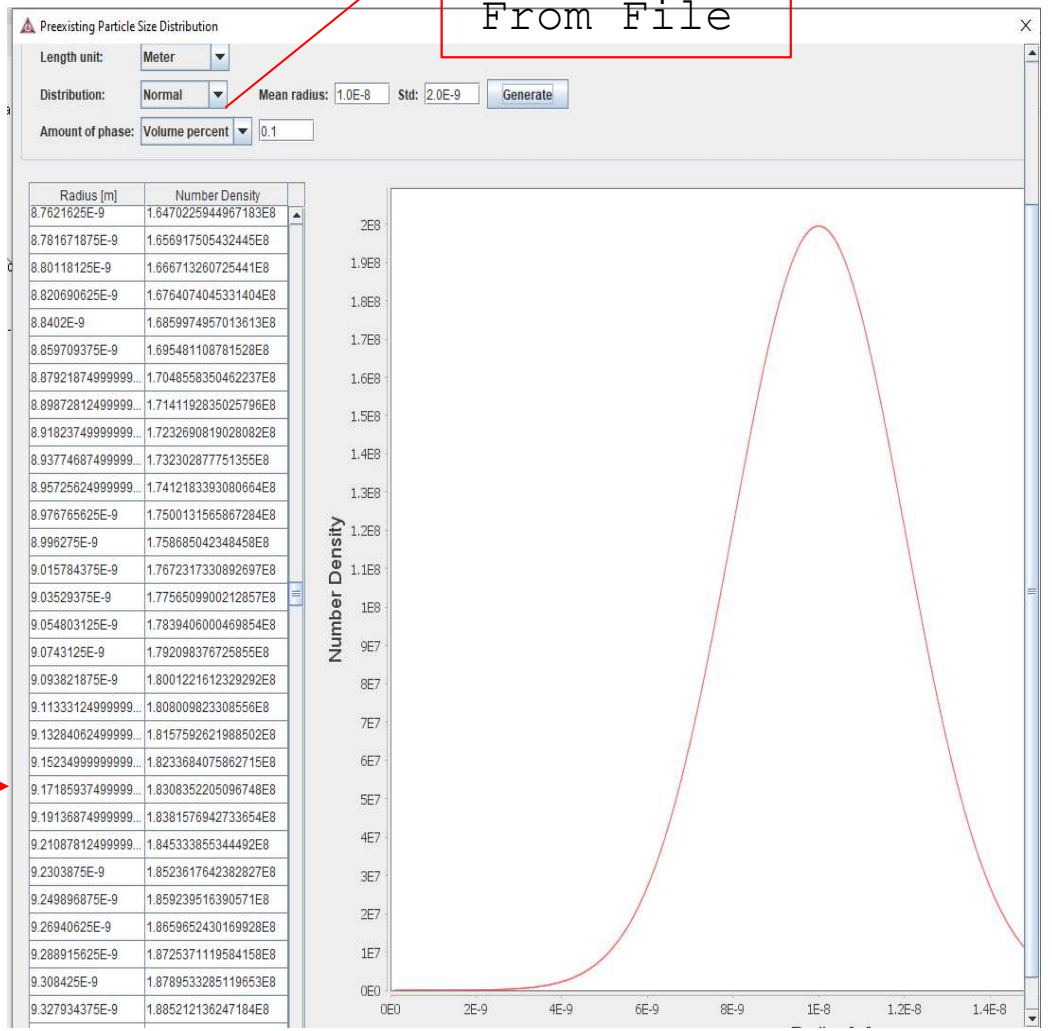


Steel Example 2

Same as Ex 1 but starting from already existing particle distributions of all three carbides, with small mean radius.



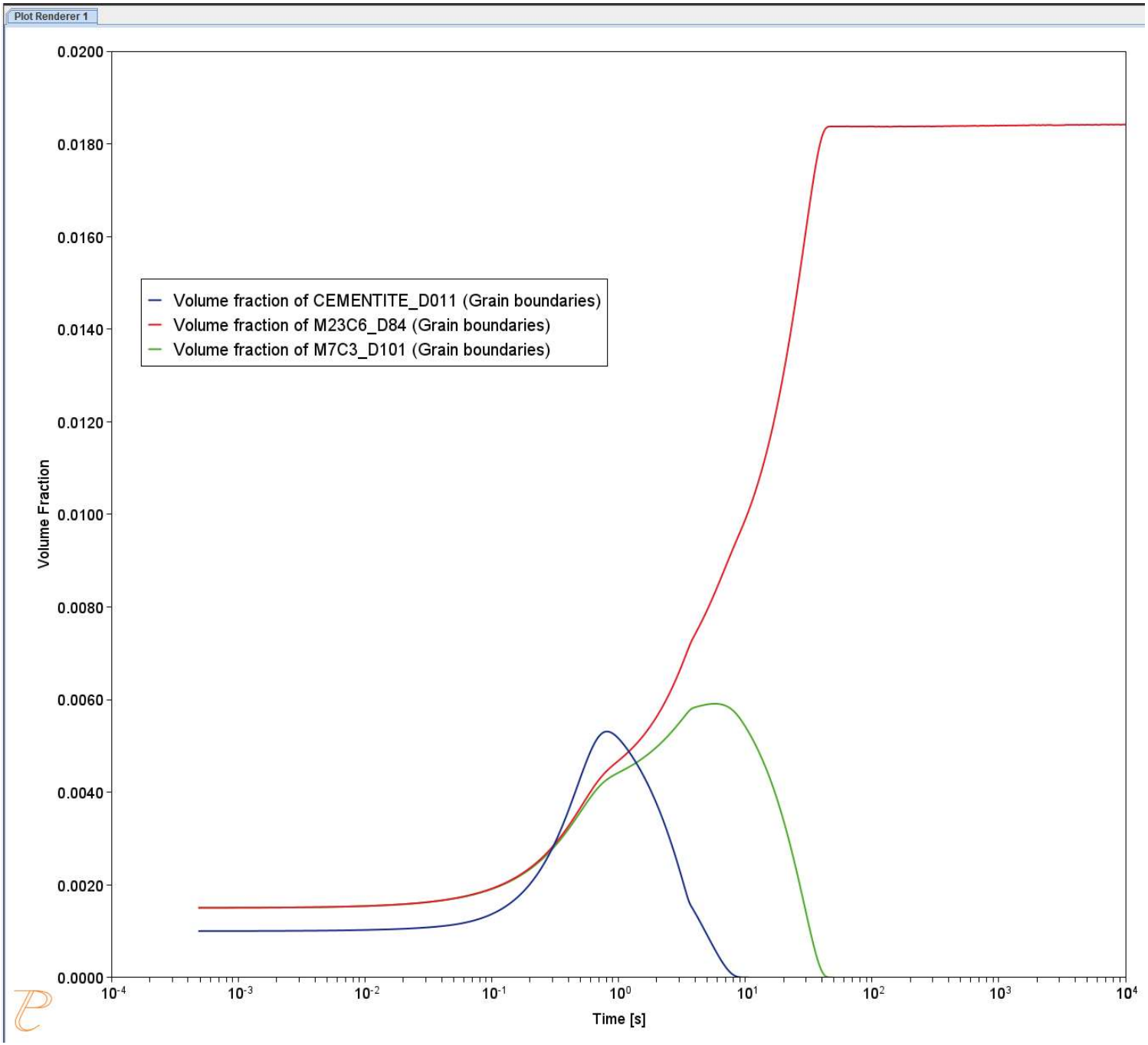
LSW
Normal
Log normal
From File



Steel Example 2

Initial Particle Size Distribution	
Phase	CEMENTITE
Initial composition	Cr 71.4 wt.%
Distribution	LSW with mean radius 1.0e-8m
Amount	0.001 (volume fraction)
Initial Particle Size Distribution	
Phase	M23C6
Initial composition	Cr 69.3 wt.%
Distribution	LSW with mean radius 1.0e-8m
Amount	0.0015 (volume fraction)
Initial Particle Size Distribution	
Phase	M7C3
Initial composition	Cr 82.9 wt.%
Distribution	LSW with mean radius 1.0e-8m
Amount	0.0015 (volume fraction)

Steel Example 2



Steel Example 3 – TTP

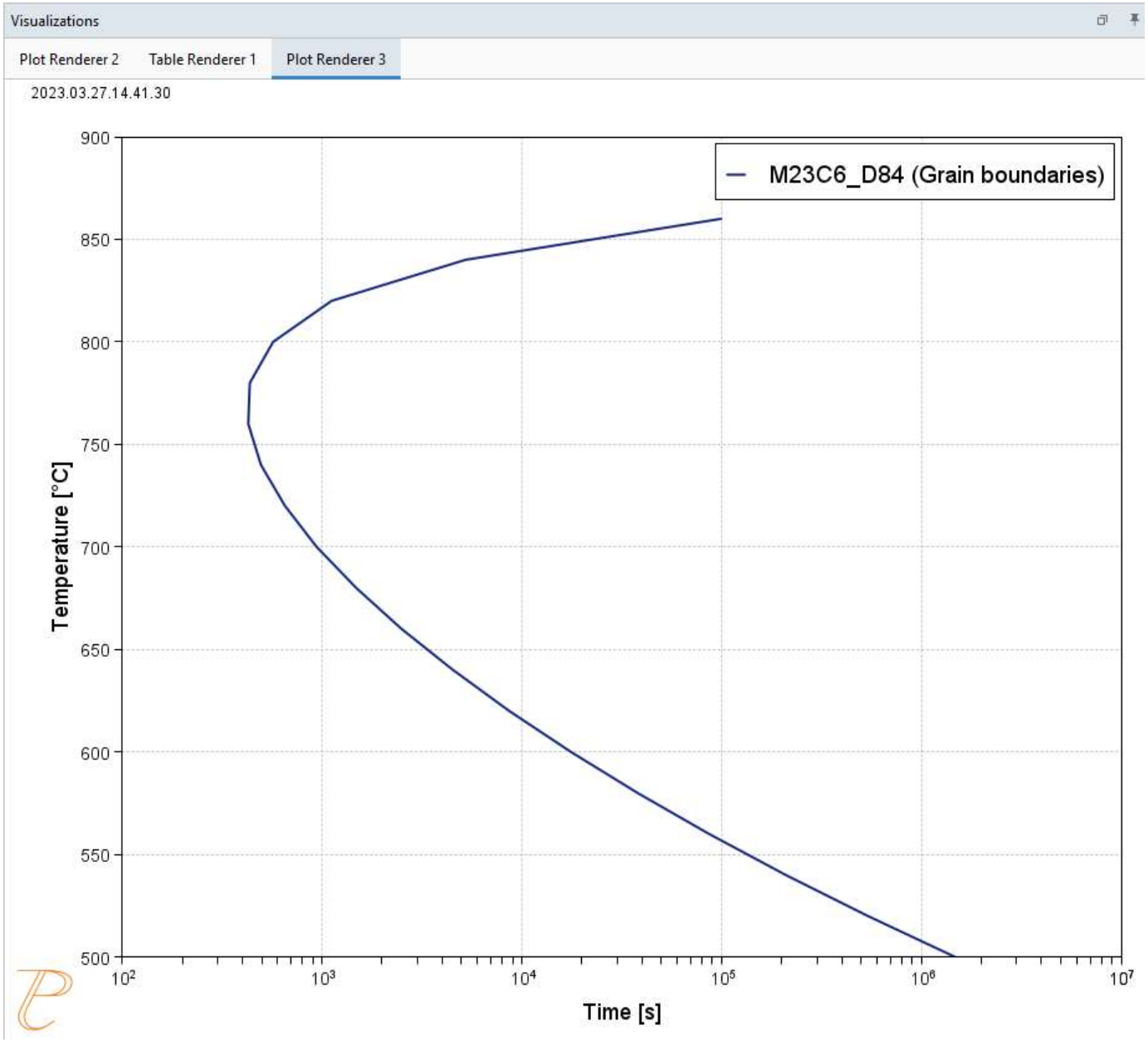
System	
Database package	TCFE13 + MOBFE8
Elements	Fe,C,Cr,Mn,Ni,Si
Matrix phase	Fcc_A1
Precipitate phase	$M_{23}C_6$

Number of grid points: 15
Maximum number of grid points: 20
Minimum number of grid points: 10

Conditions – TTT diagram	- Phase fraction = 0.001
Composition	Fe-0.068C-20.89Cr-1.61Mn-10.28Ni-0.49Si (wt.%)
Temperature	500 °C, 860 °C, 20 °C
Simulation time	1E7 s
Nucleation properties	Nucleation Site Type: Grain Boundary, Grain size 100 μm

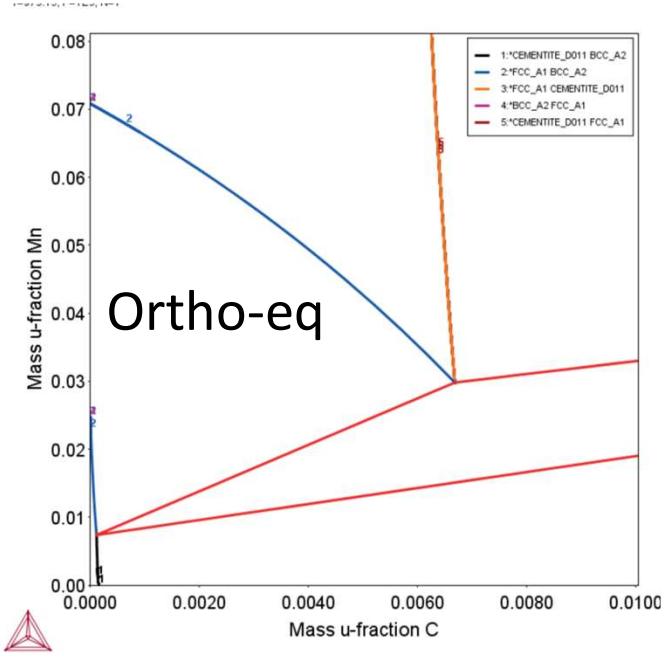
Data Parameters	
Interfacial Energy	Grain Boundary: Calculated

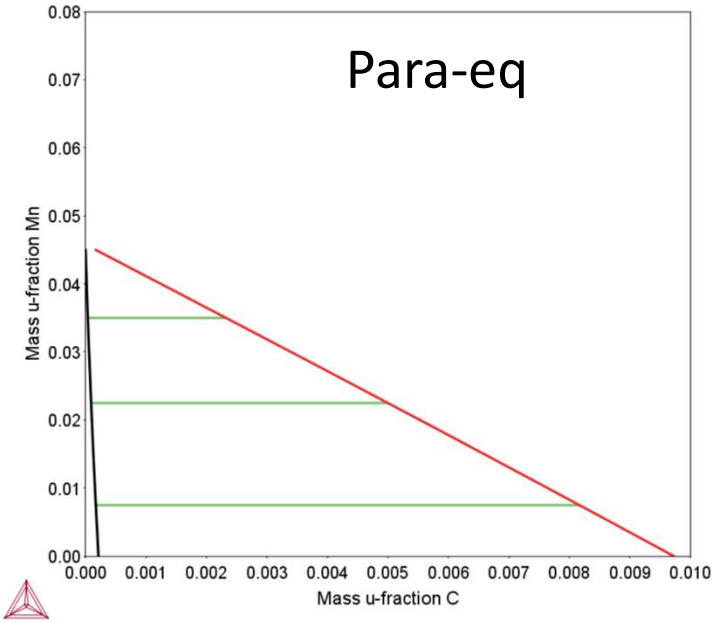
Steel Example 3

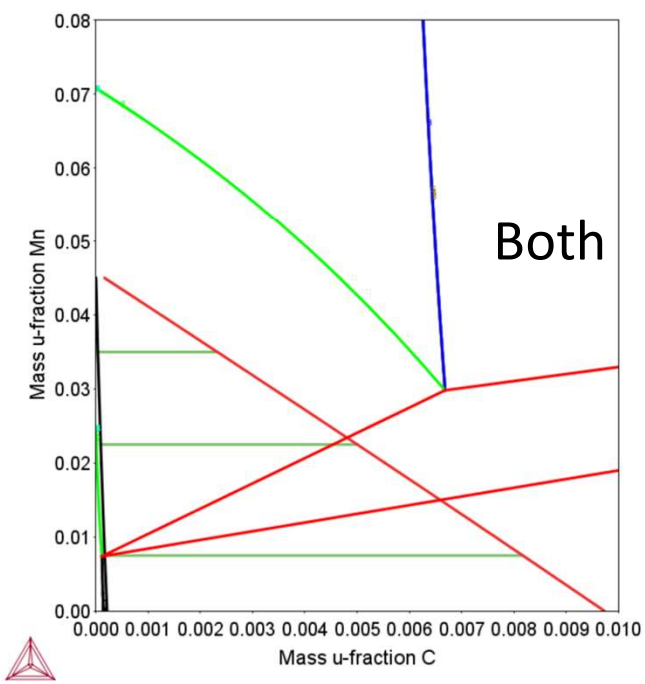


Example
Para-Equilibrium

Para-equilibrium







Bcc + Fcc equilibria
in Fe – Mn – C

Example: Para-equilibrium or not?

Precipitation of cementite during tempering of martensite in a Fe-Mn-C steel. Consider three different interface conditions: the usual ortho-equilibrium condition, para-equilibrium condition, and a smooth transition from para-equilibrium to ortho-equilibrium condition using the new ***PE Automatic*** growth rate model.

The simulation results can be compared with the experimental data from Miyamoto et al. [2007Miy].

Martensite will be represented by BCC_A2 which requires some considerations about mobility and also grain size and grain shapes.

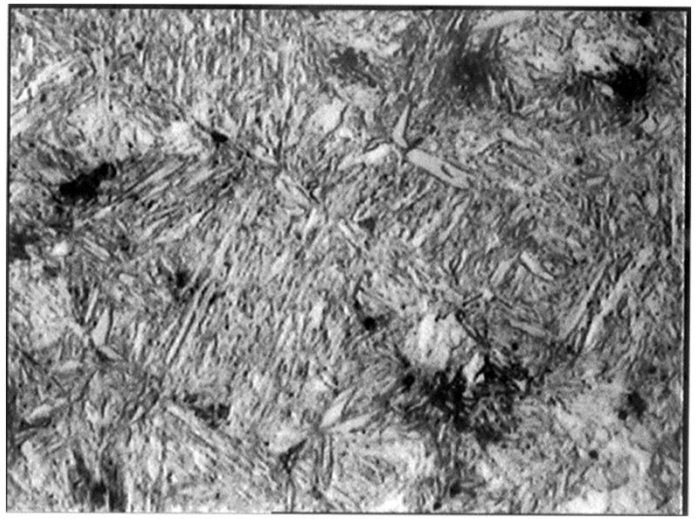


Image from Wikipedia

[2007Miy] G. Miyamoto, J. Oh, K. Hono, T. Furuhara, T. Maki, Effect of partitioning of Mn and Si on the growth kinetics of cementite in tempered Fe–0.6 mass% C martensite. Acta Mater. 55, 5027–5038 (2007).

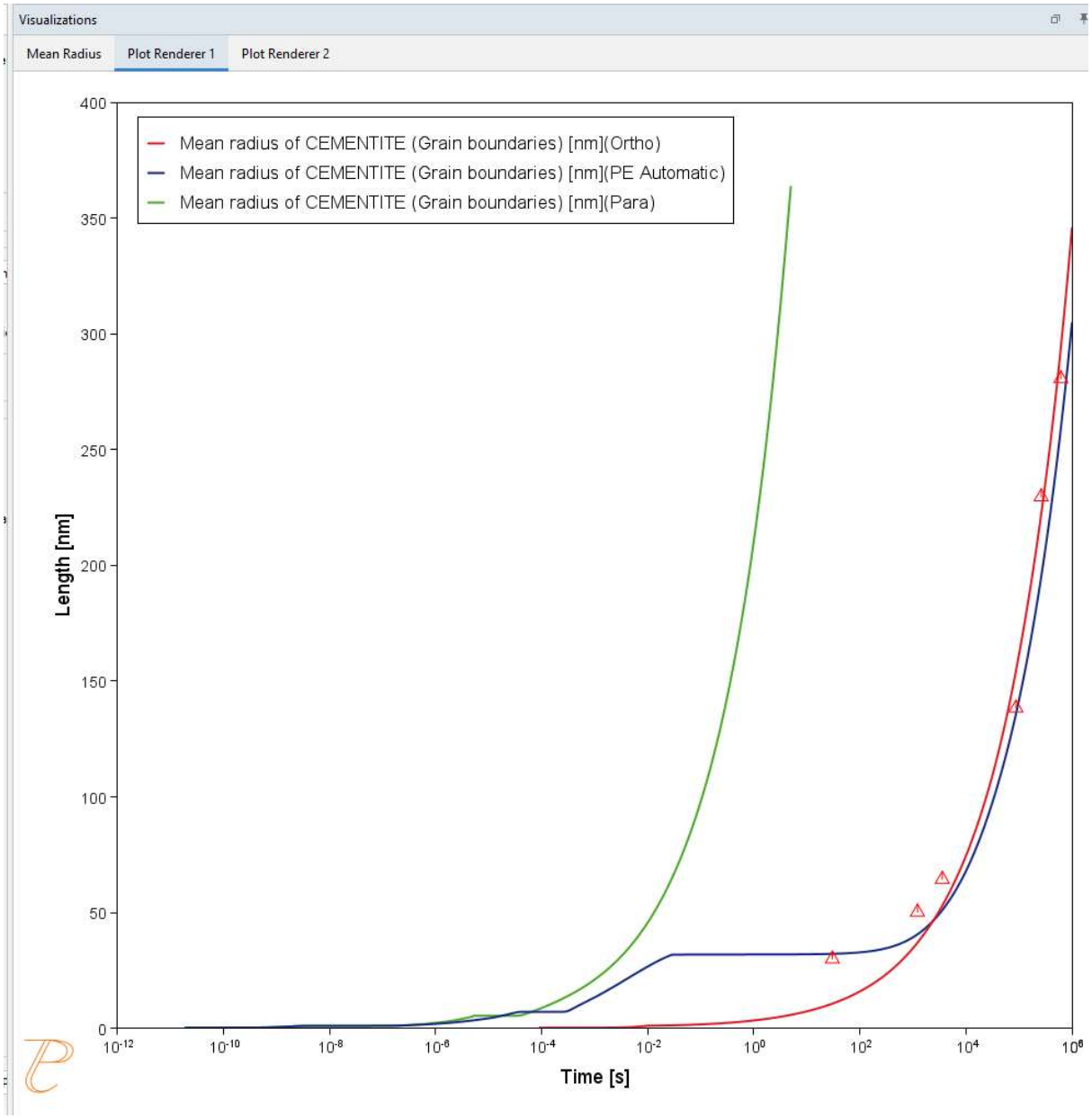
Example – Para-equilibrium or not?

System	
Database package	TCFE13 + MOBFE8
Elements	Fe, Mn, C
Matrix phase	BCC_A2
Precipitate phase	Cementite

Conditions	
Composition	Fe- 0.61 C- 1.96 Mn (wt-%)
Temperature	650 °C
Simulation time	1E6 s (5 s for PE)
Growth rate models	Simplified / Para-eq / PE Automatic
Nucleation properties	Nucleation Site: Grain boundaries

Data Parameters	
Interfacial Energy	Calculated
Molar Volumes	Database
Grain size / Grain aspect ratio	1E-7 m / 100
Mobility Adjustment factor	0.008
Activation energy	- 70000 J/mol

Example – Para-equilibrium or not?



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Q & A